

HANDLEIDING

MOUNTING INSTRUCTIONS

INSTRUCTIONS DE MONTAGE

AUFBAUANLEITUNG

MONTAGE-VEJEDNING

MONTERINGSVEILEDNINGEN

ISTRUZIONI DI MONTAGGIO



JUNIOR-ORANGERIE

Produktinformatie

Geachte klant,

U heeft met de aanschaf van de JUNIOR aluminium serre een juiste keuze gemaakt waarmee wij u veel plezier wensen.

Opmerkingen

Deze handleiding is vooreerst opgesteld voor alle standaardconstructies maar bevat voldoende aanwijzingen om een vlotte montage van andere uitvoeringen te garanderen. De zwarte rubber strips zijn aan de binnenkant met olie behandeld. Dit garandeert een eenvoudige en snelle montage. Bovenaan het gootprofiel is een inbrengdetail voorzien maar hier dient GEEN rubber gemonteerd te worden. Mogelijke zwarte plekken op de profielen zijn eenvoudig met een aluminiumreinigingsmiddel af te nemen, het betreft geen productiefouten. Voor het plaatsen van een fundering in beton, dient de grond vorstvrij te zijn. Het dak van de serre moet in de winter van sneeuw bevrijd worden, of op een gepaste manier ondersteund worden. De serre moet op een van de wind afgeschermd plaats opgebouwd worden. Tijdens de montage dient men gepaste beschermende kledij te dragen (b.v. veiligheidshandschoenen) om kwetsuren te vermijden. Men dient steeds de lokaal gebruikelijke bouwverordeningen in acht te nemen.

Volgorde van de montage

Oppbouw en montage volgorde is voor alle JUNIOR modellen hetzelfde.

- Uitsorteren van aluminium profielen volgens modelgrootte.
- Montage en opbouw van gehele constructie
- Horizontaal en waterpas stellen van de constructie.
- Beglazing

Benodigd gereedschap

Schroefsleutel Nr. 10, schroevendraaier, waterpas, boorapparaat en boortje Ø4.2, metaalzaag, werkhandschoenen, schaar (voor het snijden van rubber).

Konstructiewijzigingen onder voorbehoud.

Product Information

Dear customer,

Thank you for buying a high-quality aluminium greenhouse model JUNIOR.

Remarks

In all drawings you find the mounting-instructions for all basic standard-models. However this manual should be a sufficient guidance for all special-case greenhouses. The aluminium profiles may show black stains, these stains are not a production error. They can be easily removed with a aluminium cleaner available at every good drugstore.
The rubber profiles have been treated with oil on the interior to facilitate the assembly. The ground must be frost-free in order to place a concrete foundation. During winter the roof has to be cleared of snow or supported in a suitable way. The greenhouse should be built in a location protected from strong winds. Protective gear (such as protective gloves) should be used during construction in order to avoid injuries. One should at all times pay attention to the local building regulations.

Assembly order

The assembly procedure is the same for all JUNIOR greenhouses.

- Sorting of the profiles according the model.
- Mounting of the complete aluminium construction.
- Levelling of the construction using a water-level.
- Glazing.

Required tools

Socket wrench nr. 10 or spanner nr. 10, water-level, screwdriver, drilling machine + drill ~ 4.2 mm, scissors (to cut the rubber)

We reserve the right to change the construction without prior notice!

Information sur le produit

Cher client,

Nous vous félicitons à l'achat de la serre en aluminium, modèle JUNIOR.

Remarques

Dans ce manuel vous trouvez les instructions de montage pour tous les modèles standards d' Arcadia. Par contre, ce manuel est aussi un bon guide pour tous les modèles spéciaux. Les couvercles noirs en caoutchouc sont, à l'intérieur, traités à l'huile. Ceci garantie un montage simple et rapide. Si les profilés en alu montrent des taches noires, il ne s'agit pas d'un défaut de production. Ces taches peuvent facilement être enlevées au moyen de nettoyants pour aluminium, qui sont disponible sur le marché. Le coulage d'une fondation en béton ne peut pas être mis à exécution quand il gèle. Pendant l'hiver il faut enlever la neige de la toiture ou étançonner le toit. Il faut construire la serre dans un endroit protégé du vent. Afin d'éviter des blessures lors de la montage, il faut porter des vêtements de travail, qui pourrons vous protéger (p.e. des gants de sécurité) On doit de tout temps respecter les règles urbanistiques locales.

Déroulement du montage

L'ordre de montage est identique pour tous les modèles JUNIOR :

- Triage des profilés en alu en fonction des dimensions du modèle.
- Assemblage des profilés et montage de la structure.
- Alignement vertical et horizontal de la construction.
- Pose du vitrage.

Outilage nécessaire

Clef N° 10, tournevis, niveau à bulle, perceuse et foret Ø4.2mm, scie à métaux, gants de travail, ciseaux (pour la mise à longueur du joint en caoutchouc).

Sous réserve de tout changement.

Produkt Information

Sehr geehrter Kunde,

Wir möchten Ihnen zum Kauf des Gewächshauses Modell JUNIOR gratulieren.

Bemerkungen

Die Aufbauanleitung bezieht sich zunächst auf das Standardmodell „Arcadia“. Für die Sonderkonstruktionen gibt es zusätzliche Hinweise zur Montage. Das Gewächshaus soll in einer windgeschützten Lage montiert werden. Im Winter muss das Dach von Schnee befreit oder durch geeignete Maßnahmen abgestützt werden. Alle Konstruktionen sind nach baurechtlichen Vorschriften am Boden zu befestigen. Unlackierte Alu-Profile können schwarze Flecken aufweisen. Hierbei handelt es sich nicht um einen Produktionsfehler. Durch handelsüblichen Alu-Reiniger lassen sich diese entfernen. Das mitgelieferte Dichtungsgummi ist an der Innenseite mit Talg behandelt, was zu einer schnelleren und einfacheren Montage beiträgt. Bei der Montage muss man Schutzausrüstung tragen z.B. Sicherheitshandschuhe, um Verletzungen zu vermeiden.

Montageablauf

Der Montagevorgang ist bei allen JUNIOR-Modellen gleich:

- Auslegen der Alu-Profile gemäß Modellgröße.
- Aufbau der Alu-Konstruktion.
- Horizontale und vertikale Ausrichtung der Konstruktion.
- Verglasung.

Benötigtes Werkzeug

Schraubenschlüssel Nr. 10, Schraubenzieher, Wasserwaage, Bohrmaschine und Bohrer (4.2 mm) Metallsäge, Schere (für das zuschneiden der Gummidichtung).

Konstruktionänderungen sind behalten wir uns vor.

Produkt-information

Kære kunde,

Tillykke med Deres nye JUNIOR drivhus. De har valgt et højt kvalitetsprodukt, som De vil få megen fornøjelse af.

Bemærkninger:

Denne montage-vejledning er først og fremmest lavet for alle vores standardkonstruktioner, men kan også bruges til montage af specielkonstruktioner, da der er inkluderet flere supplerende anvisninger. Alle gummilister er indvendigt behandlet med olie, som sikrer en enkelt og hurtigt montage. (Pas på det kan smitte af på fliserne) .På underkanten af tagrenden er der forudset en rille, hvor der IKKE skal monteres gummilister.

Mulige sorte pletter på profilerne kan nemt fjernes med et aluminiums rengøringsmiddel – disse er ikke produktionsfejl.

Hvis De laver et fundament i beton, skal undergrunden være frostfrit.

Taget skal om vinteren så vidt muligt gøres frit for sne.

Fremgangsmåden for montagen:

Oppbygning og montage er den samme for alle JUNIOR størrelser.

- Lægge alle dele frem
- Monter hele aluminiumskonstruktionen
- Sæt konstruktionen i vatter og i vinkel.
- Monter glasset

Værktøj:

Nøgle nr. 10, skruetrækker, vatterpas, boremaskine og bor Ø 4,2 mm, arbejdshandsker, saks (for at klippe gummilisterne)

Vi tar forbehold om endringer i konstruksjonen.

Produktinformasjon

Kjære kunde

Til lykke med Deres nye JUNIOR drivhus. De har valgt ett høy-kvalitetsprodukt, som vi håper De vil få meget glede av.

Bemerkninger

Denne monteringsveiledningen er først og fremst laget for alle våre standardkonstruksjoner, men kan også brukes til montering av spesialkonstruksjoner, da det er inkludert flere supplerende anvisninger.

Alle gummilistene er innvendig behandlet med olje, som sikrer en enkel og hurtig montering. (Vær opp på at oljen kan smitte av.) På underkanten av takrennen er det en rille hvor det IKKE skal monteres gummilister.

Mulige sorte pletter på profilene kan lett fjernes med et aluminiums rengjøringsmiddel – disse er ikke produksjonsfeil.

Hvis De lager ett fundament i betong skal jorda/grunnen være frostfri.

Om vinteren bør taket gjøres fritt for snø. Drivhuset bør plasseres på et lunt sted. De bør bruke beskyttende tøy som for eksempel hansker ved montering.

Fremgangsmåte ved montering

Oppbygging og montering er den samme for alle JUNIOR størrelser.

- Legg alle deler frem.
- Monter hele aluminiumskonstruksjonen
- Sett konstruksjonen i vater og vinkel.
- Monter glassene / isolerplastplatene.

Verktøy

Nøkkel nr. 10, skrutrekker, vater, boremaskin og bor Ø 4,2mm, metallsag, arbeidshansker, saks (for å klippe gummilistene).

Vi tar forbehold om endringer i konstruksjonen.

Produktinformation för montage av JUNIOR växthus

Bästa kund.

Tack för att Ni köpt ett JUNIOR växthus av aluminium med hög kvalitet.

På de följande sidorna hittar ni monteringsanvisningar för de varierande Arcadia modellerna samt skisser på de olika profilerna.

För de hus som inte är lackerade (ren aluminium) kan det ibland finnas mörkare fläckar vilket är naturligt. Dessa kan med lätthet tvättas bort med en aluminiumrengörare som kan köpas i färghandeln.

Gummiprofilerna har blivit behandlade med olja för att underlätta vid montering. Grundarbetet måste vara utfört på sådant sätt att marken inte rör sig vid tjäle samt att huset bör vara förankrat genom fastgjutning.

Vid snöfall under vintern bör snön tas ned från taket. Vid rikligt snöfall bör huset gärna stöttas i mitten pånocken speciellt om Ni inte befinner Er på plats där under vinterhalvåret. Växthuset bör placeras på en skyddad del av trädgården där vinden är mindre stark. Vid montering av glasen bör handskar användas för att skydda mot skärskador. Följ de lokala lagar vad gäller bygglov.

Monteringsförd

Monteringsförden är den samma för alla JUNIOR växthusen.

- Sortera upp profilerna och placera dem i den ordning som de skall monteras.
- Montera ihop hela aluminiumkonstruktionen innan glasning.
- Kryssmät diagonalerna noggrant samt använd ett vattenpass innan glasningen.
- Glasning.

Verktyg Som behövs vid montering

Fast nyckel nr. 10 eller hylsnyckel nr. 10. Vattenpass.

Skruvmejsel.

Sax (för klippning av gummilist).

Bormaskin och borrh 4.2 mm samt 6.5 mm.

Vi förbehåller oss för rätten att ändra i konstruktionen utan att i förväg meddela sådant.

Informazioni generali sul Prodotto

Caro Cliente,

Ti ringraziamo per aver scelto una Serra in alluminio modello JUNIOR di "alta-qualità".

Osservazioni

Nei disegni sono specificate le istruzioni di montaggio per tutti i modelli standard. In ogni caso questo manuale risulta essere una guida più che sufficiente anche per l'installazione di Serre realizzate "su misura". I profili d'alluminio potrebbero presentare alcune macchie scure. Tali macchie non sono dovute ad errori di produzione e possono altresì essere rimosse usando comuni prodotti per la pulizia dell'alluminio, disponibili nelle migliori rivendite specializzate. Le guarnizioni in gomma sono trattate con olii speciali al fine di facilitarne l'applicazione. Il terreno sul quale viene posata la serra deve essere opportunamente isolato e predisposto per la realizzazione di una fondamenta in cemento. In inverno, è consigliabile rimuovere la neve dal tetto o supportare la Serra dall'interno. Consigliamo inoltre di installare la Serra in una zona riparata dal vento. Durante la fase di installazione è preferibile usare dispositivi ed attrezzatura di protezione personale (es.: guanti) allo scopo di evitare qualsiasi danno alle persone. Consigliamo vivamente di verificare le normative locali vigenti in merito alla realizzazione di strutture di questa tipologia.

Fasi di montaggio

La procedura di installazione è uguale per tutte le Serre modello JUNIOR.

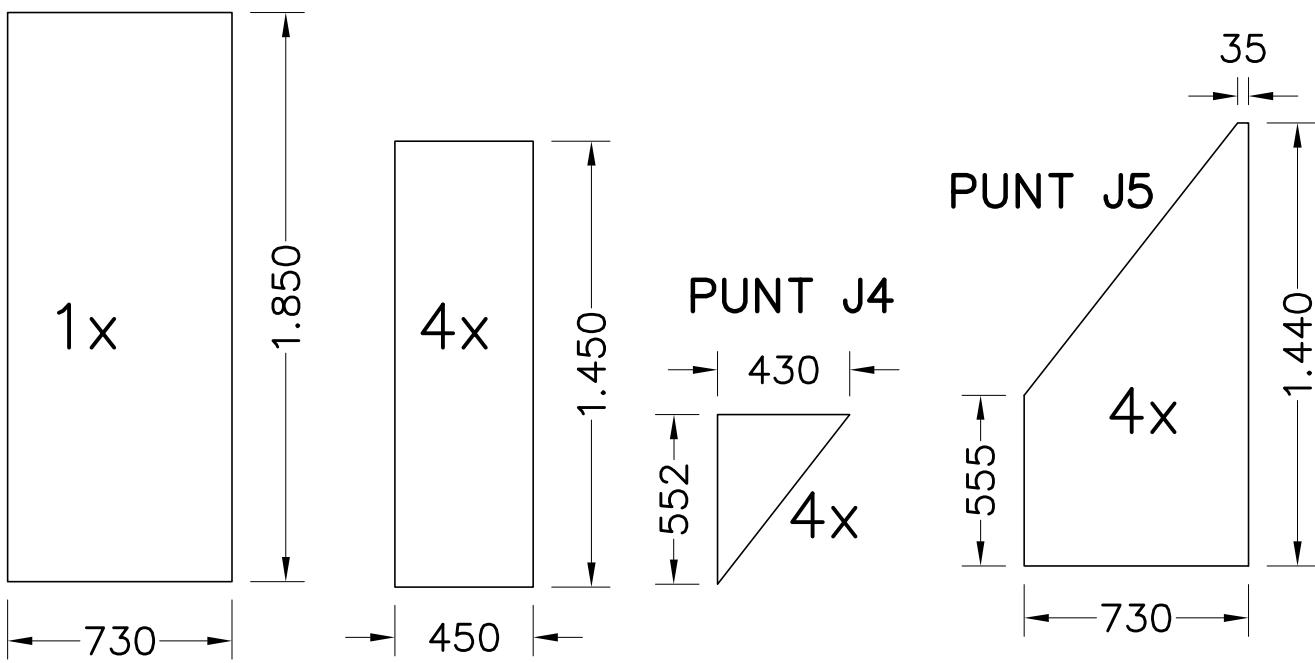
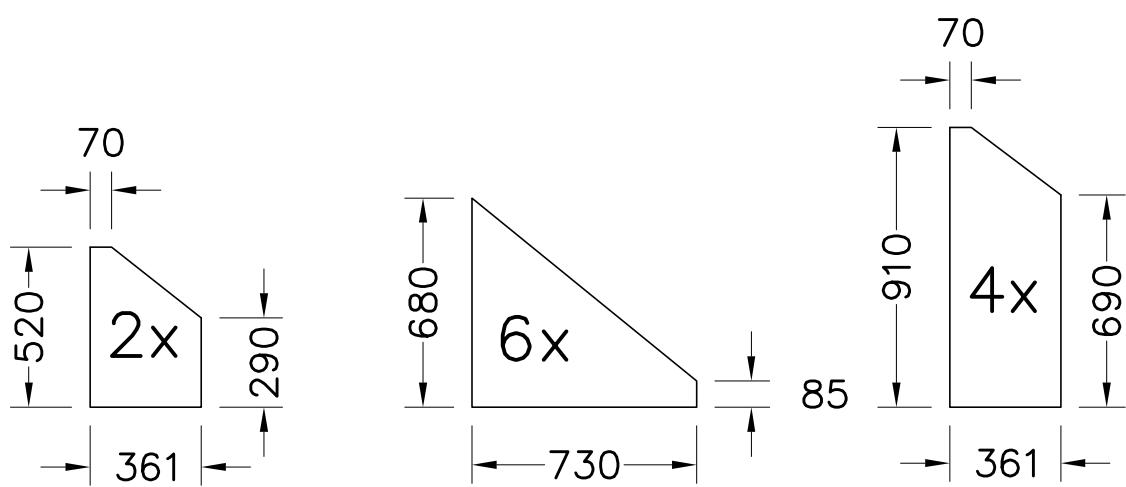
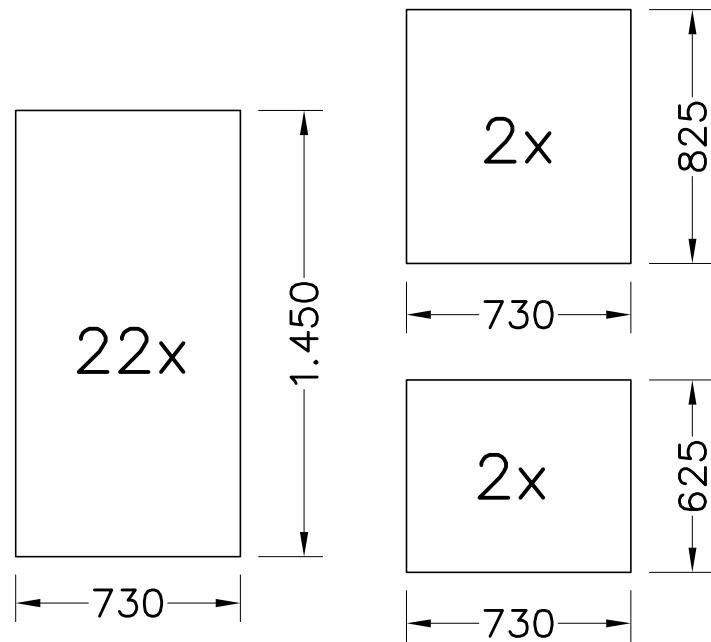
- Verificare e disporre in ordine tutti i profili in alluminio che compongono la Serra.
- Montare completamente la struttura in alluminio.
- Livellare la struttura e controllarne lo squadro degli angoli e delle diagonali.
- Posizionare le lastre di tamponamento (vetro, policarbonato etc.).

Attrezzatura necessaria per il montaggio

Chiave inglese o chiave a bussola nr.10, livella ad acqua (bolla), cacciavite, trapano con punta ø4 mm, forbici (per tagliare la guarnizione).

Ci riserviamo il diritto di apportare eventuali modifiche del prodotto in qualsiasi momento e senza preavviso.

GLASS-SIZES NEW JUNIOR ORANGERIE 2017



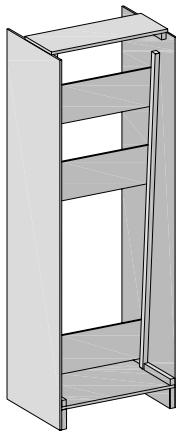
PACKING LIST

HELIOS JUNIOR ORANGERIE

STANDING PALLET

WEIGHT: 557 kg

DIMENSIONS:
800 x 900 x 2200 mm



ITEM	PC
PRO6120 foundation profile	2010 mm 1 pc
PRO6120 foundation profile	2010 mm 1 pc
PRO20779 gutter profile	2010 mm L 1 pc
PRO20779 gutter profile	2010 mm R 1 pc
PRO40091 ridge profile	1918 mm 1 pc
bolts + nuts M6 x 12	150pc
color cap M6	150 pc

ITEM	PC
roofwindow	2 pc
bag small profiles	2 pc
PRO6578 corner profile	1430 mm 6 pc
PRO40633 inner corner profile	1430 mm 2 pc
PRO6918 endbar roof	1430 mm 6 pc
PRO1456 glazing bar	1430 mm 18 pc
PRO10980 round tube Ø40	1500 mm 4 pc
PRO1748 rubber 12,5m/rol	7 pc
PRO2290 heavy rubber 5 m	1 pc
TRE wind bracings sides	1611 mm 16 pc
small bag T-model	1 pc
bag silicons	1 pc
single sliding door	1 pc
decorations	9 pc
ridge decoration (box)	2 pc
ridge connection	1 pc

ITEM	PC
L 40x40	400 mm 8 pc
PRO40091 ridge profile	1918 mm 1 pc
PRO1456 glazing bar	918 mm 2 pc
PRO1456 glazing bar	672 mm L 2 pc
PRO1456 glazing bar	672 mm R 2 pc
PRO1456 glazing bar	520 mm 1 pc
PRO1456 glazing bar	2130 mm L 1 pc
PRO1456 glazing bar	2130 mm R 1 pc
PRO1456 glazing bar	555 mm L 2 pc
PRO1456 glazing bar	555 mm R 2 pc
PRO41942 valley roofbeem	1805 mm 2 pc
tube 30x30x2 mm	1490 mm 1 pc
U 30x30x30x2	1490 mm 1 pc
TRE wind bracings sides	2060 mm 2 pc

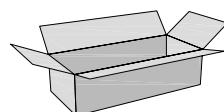
ITEM	PC
PRO6120 foundation profile	829 mm 2 pc
PRO6120 foundation profile	829 mm 2 pc
PRO20779 gutter profile	829 mm L 2 pc
PRO20779 gutter profile	829 mm R 2 pc

POSITION	GLAS DIMENSIONS	PC
door	730 x 1850 mm	1 pc
gables + roof	730 x 1450 mm	22 pc
special-size	450 x 1450 mm	4 pc
triangle	361 x 520 x 290 mm (*70)	2 pc
triangle	730 x 680 x 85 mm	6 pc
triangle	361 x 910 x 690 (*70)	4 pc
roofwindow	730 x 825 mm	2 pc
underneed roofwindow	730 x 625 mm	2 pc
special triangle J4	430 x 552 x 1 mm	4 pc
special triangle J5	730 x 1440 x 555 mm (*35)	4 pc

BOX

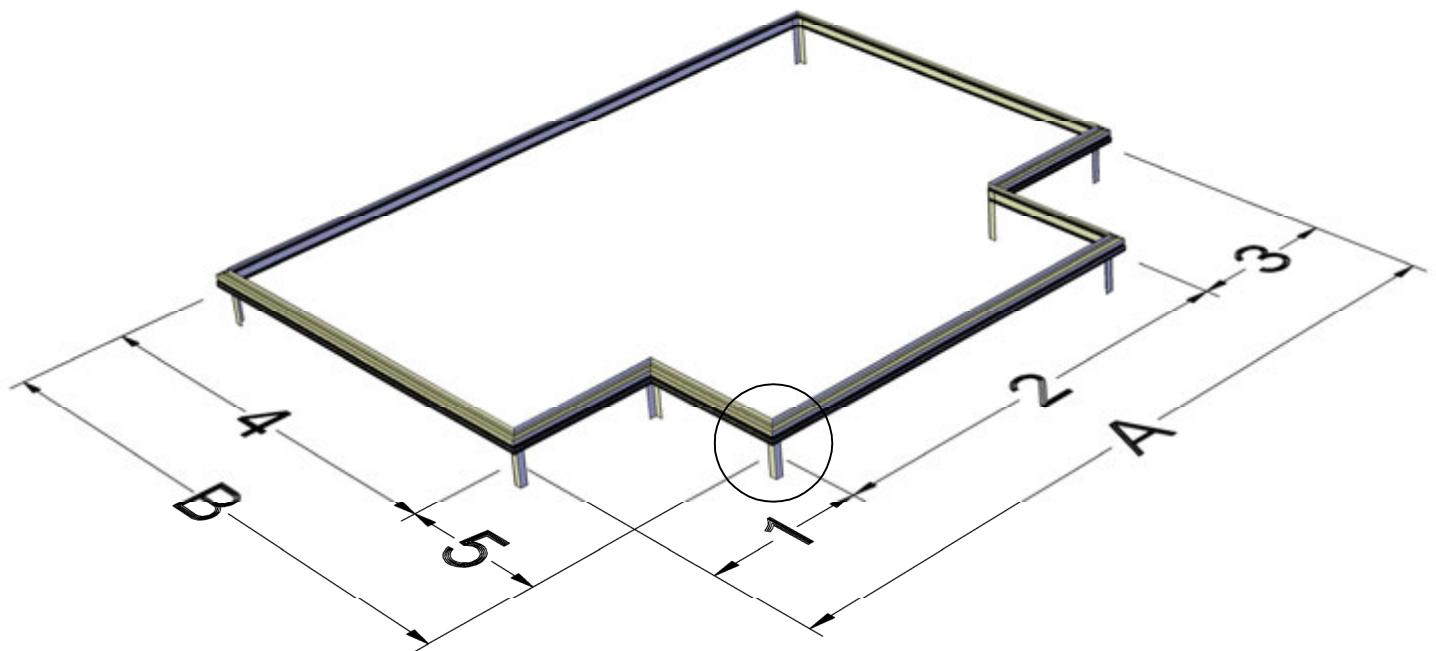
WEIGHT: 19 kg

DIMENSIONS:
240 x 120 x 2400 mm

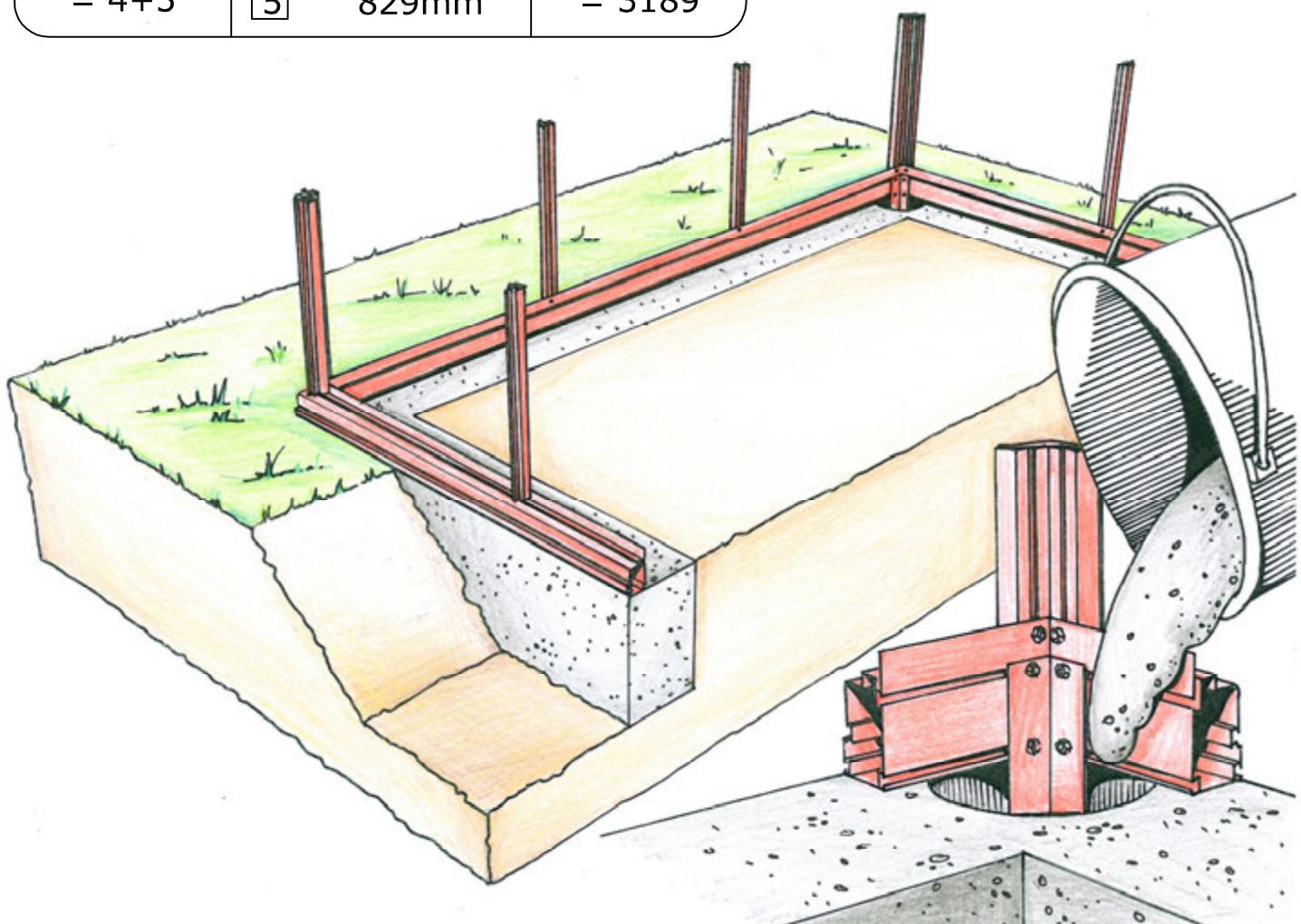


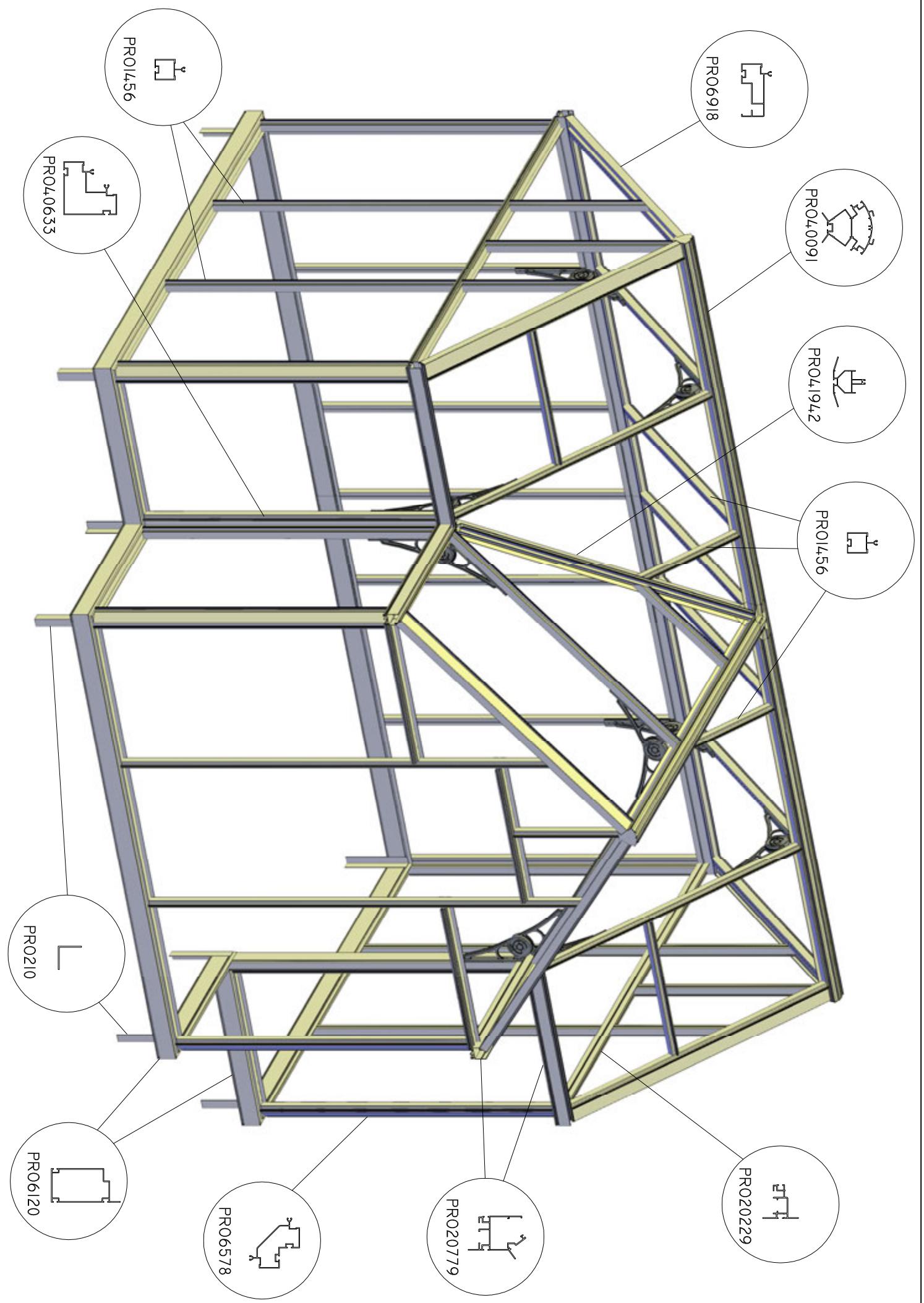
ITEM	PC
PRO6120 foundation profile	2360mm 3 pc
PRO20229 horizontal gable prof.	2244 mm 2 pc
PRO20229 horizontal gable prof.	773mm L 1 pc
PRO20229 horizontal gable prof.	773mm R 1 pc
PRO20229 horizontal gable prof.	773mm L-R 1 pc

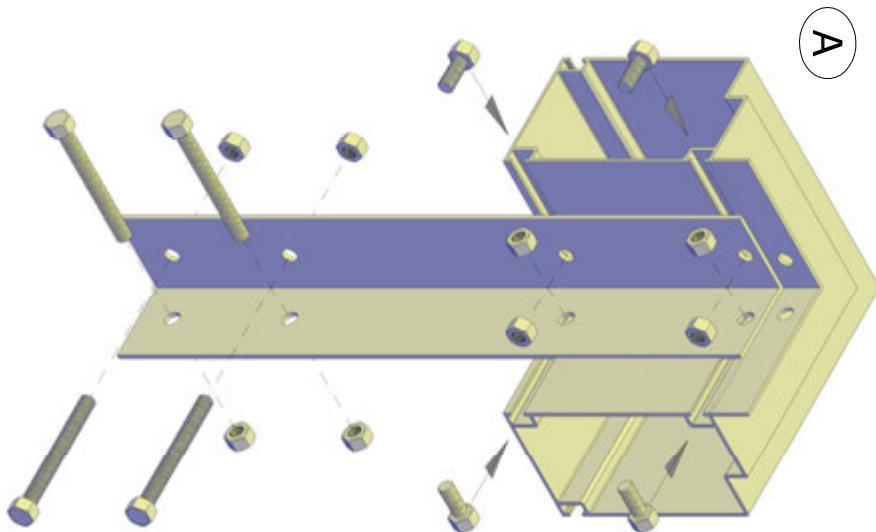
" JUNIOR ORANGERIE "



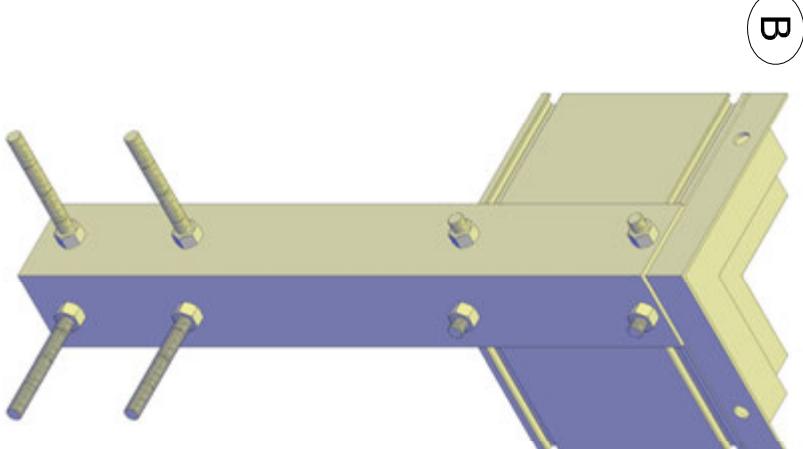
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B $= 4+5$	<input type="checkbox"/> 4 2360mm <input type="checkbox"/> 5 829mm	B $= 3189$



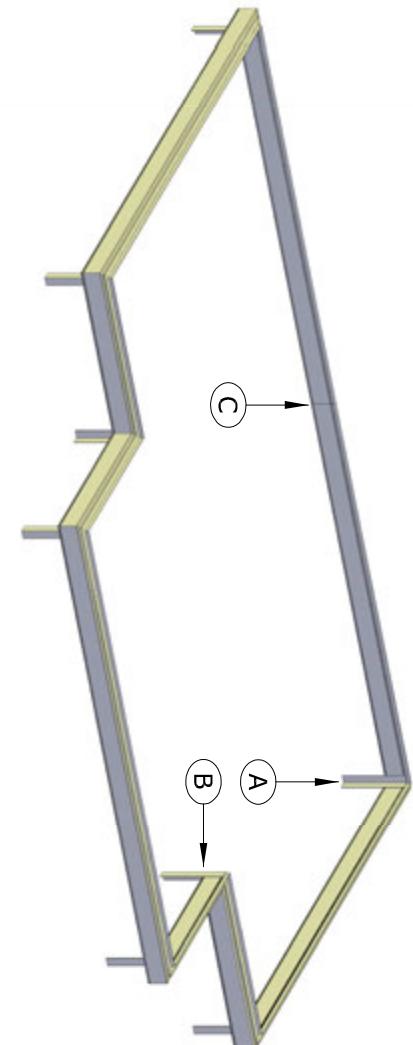




A



B



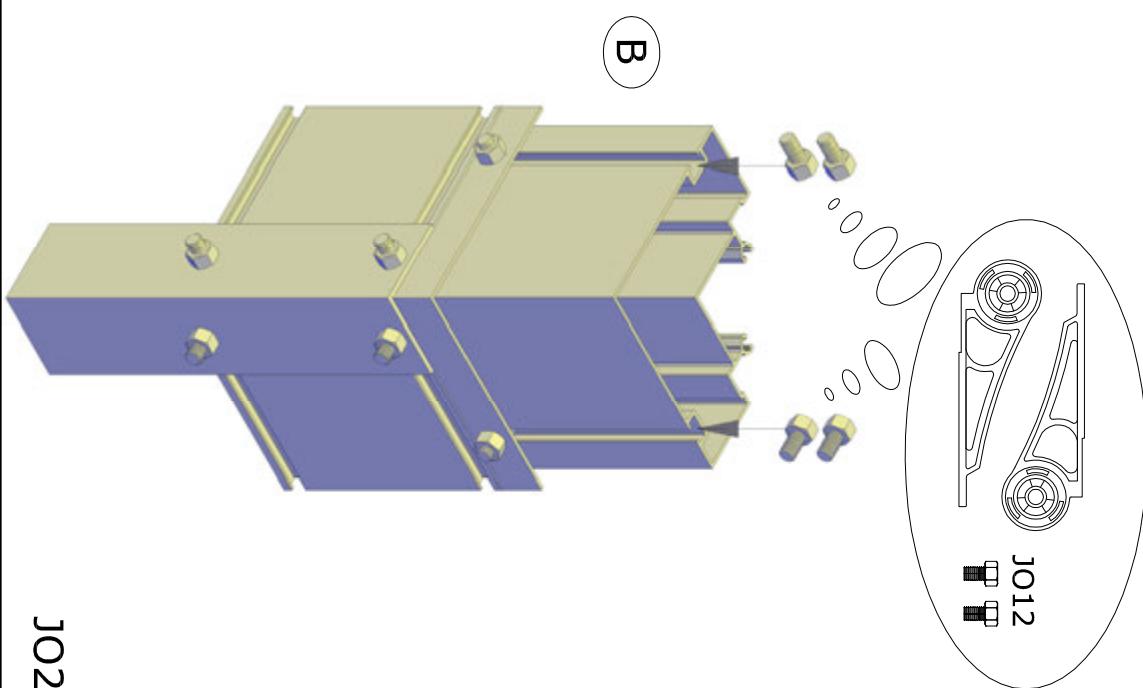
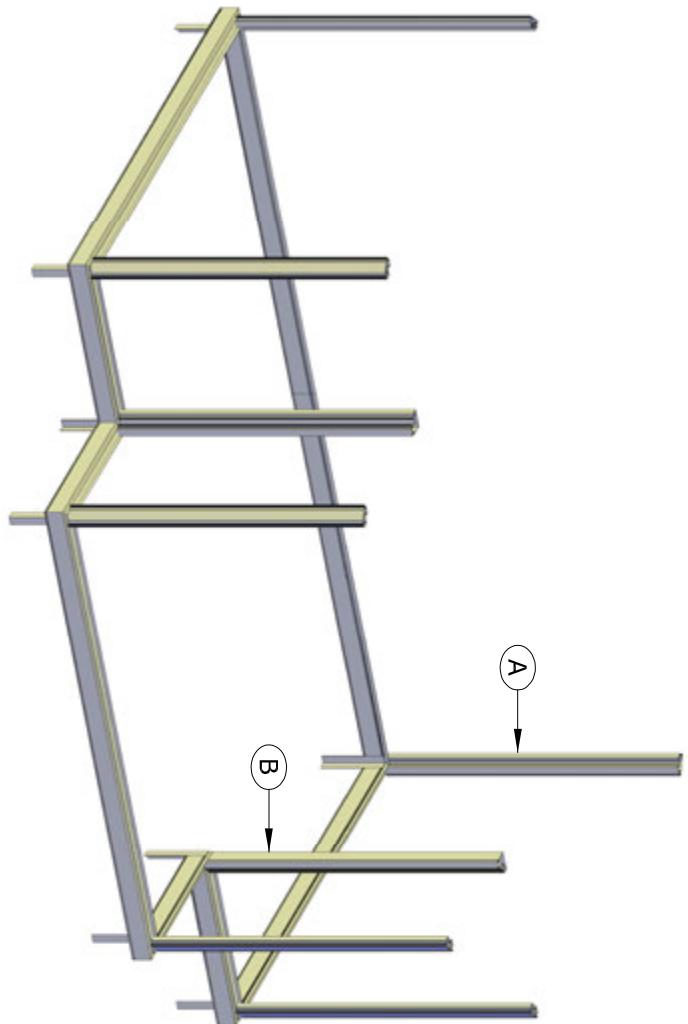
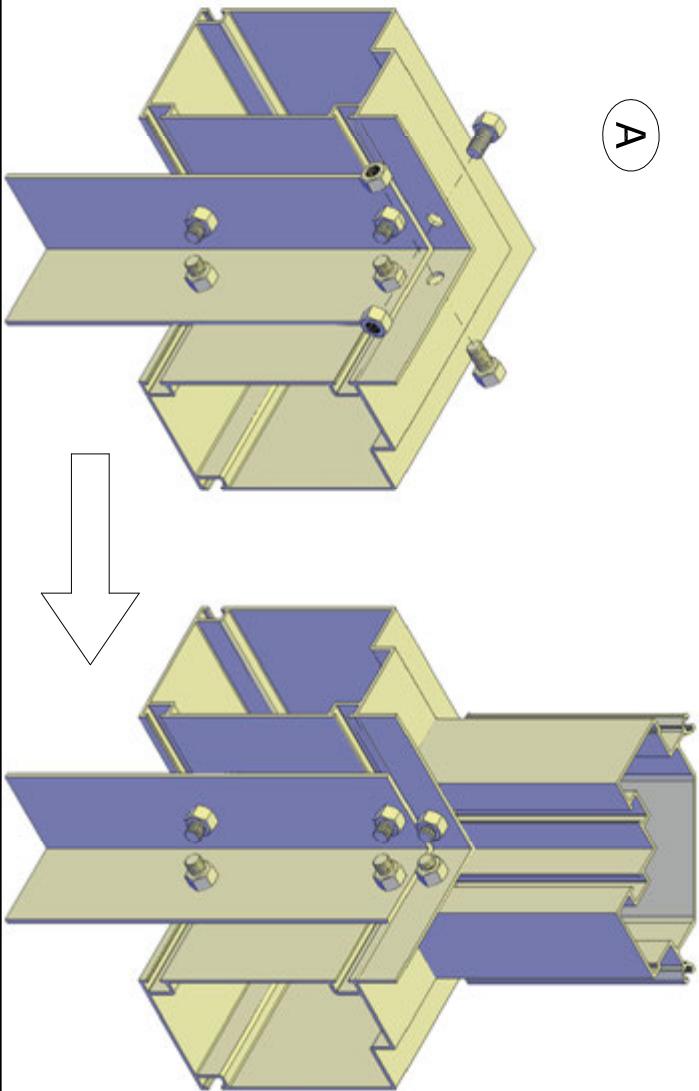
C

A

B

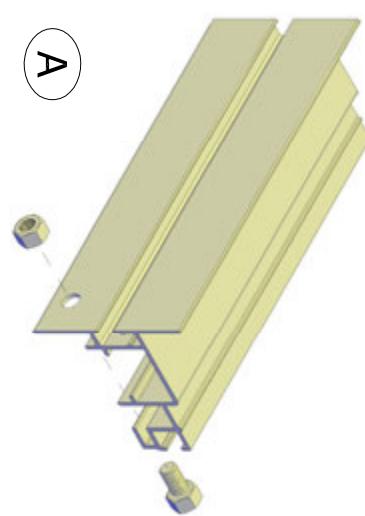
C

ITEM	PC.	L
PR02 0	8 pc.	4.00 mm
PR06 20	2 pc.	2.010 mm
PR06 20	3 pc.	2.360 mm
PR06 20	2+2 pc.	829 mm
M6X12	32 pc +6 pc +4pc	
M6X50	32 pc	
	1 pc.	600 mm
	8 pc.	

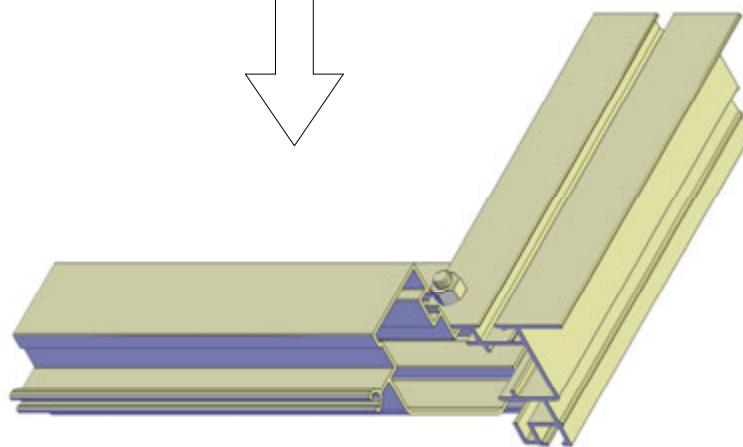
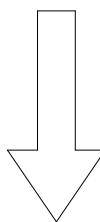
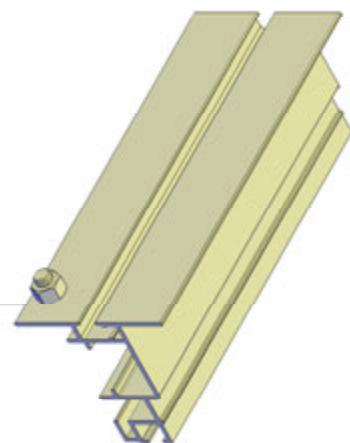
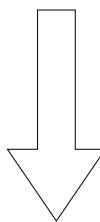
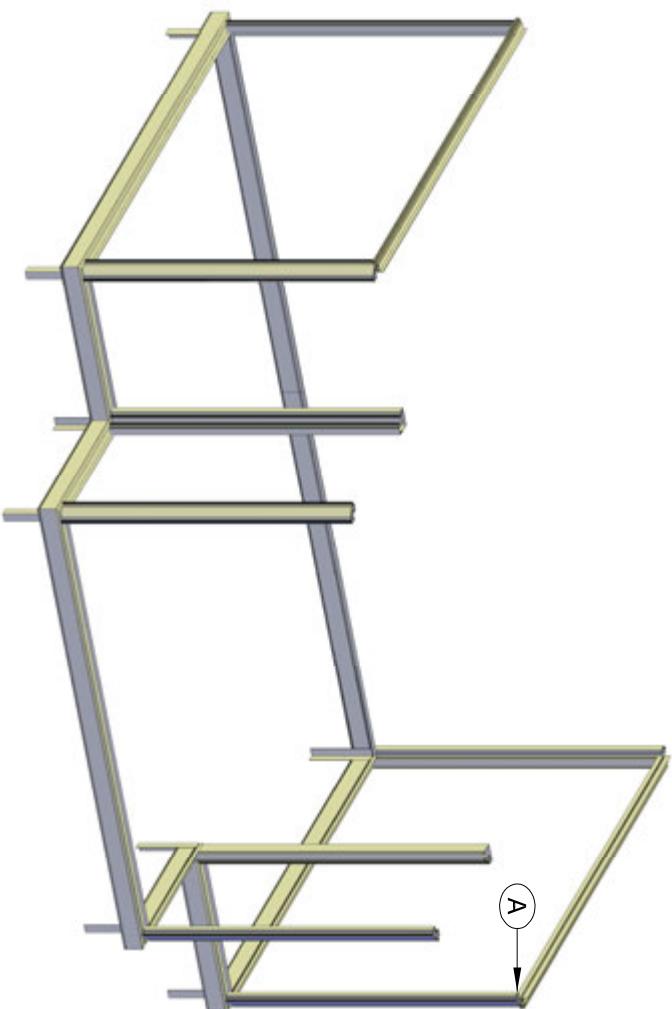


ITEM	PC.	L
PR06578	6 PC.	1.430 MM
M6x12	16 PC.	
PR040633	2 PC.	1.430 MM

JO2



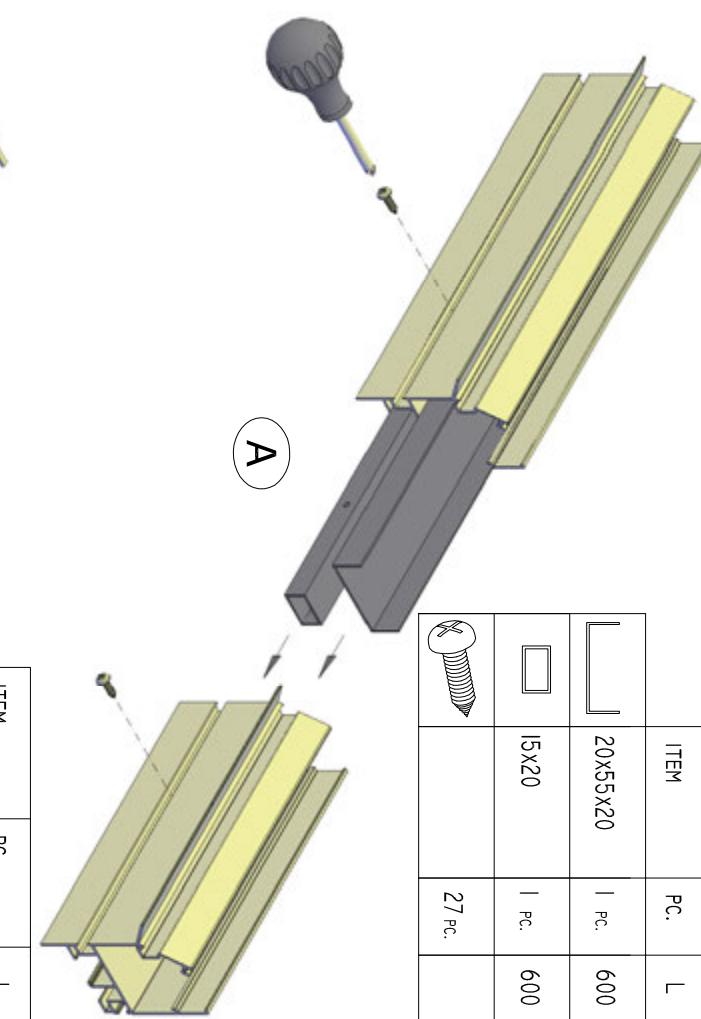
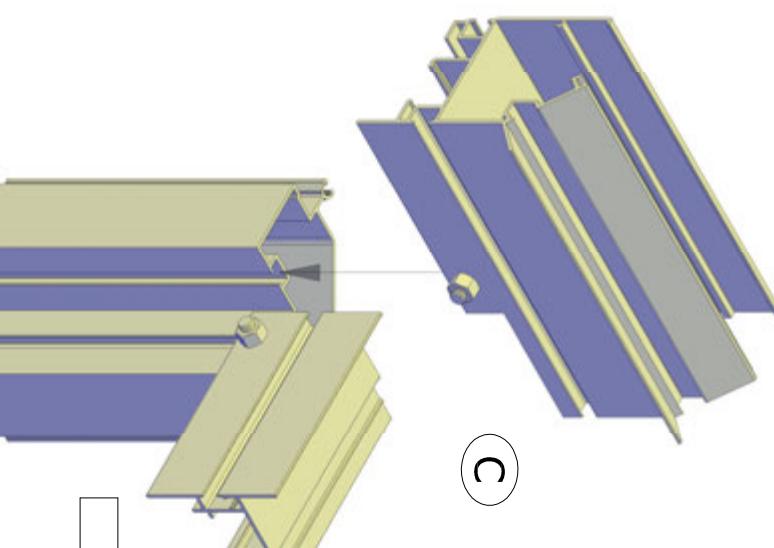
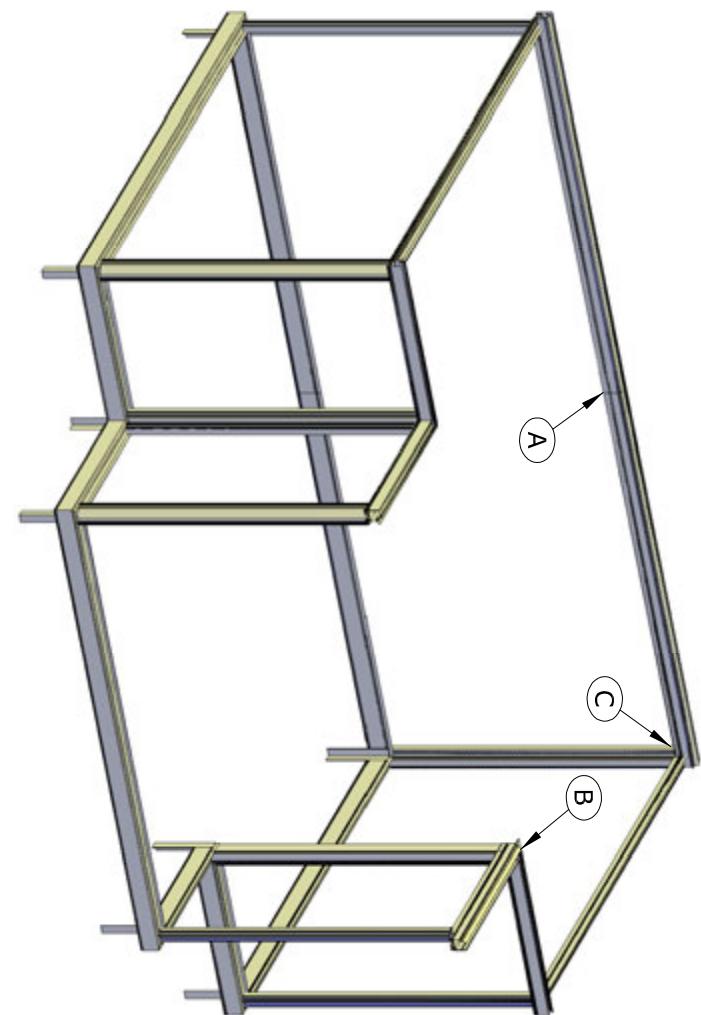
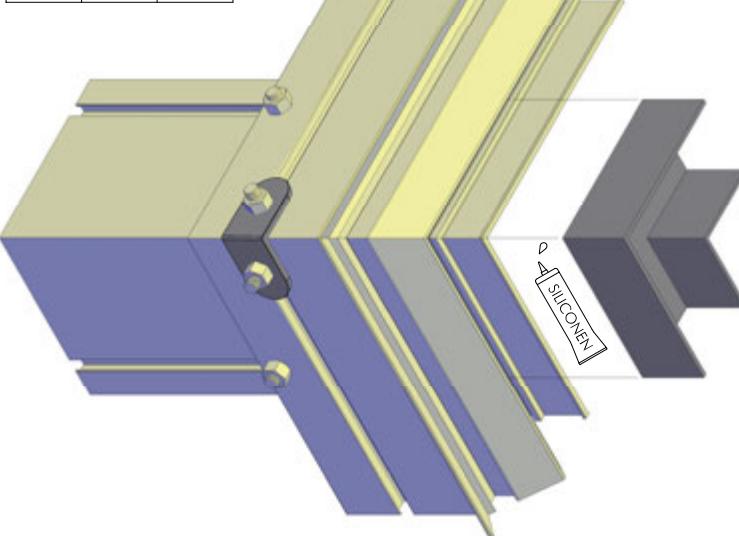
A



ITEM	PC.	L
PR020229	2 PC.	2.244 MM
M6X12	4 PC.	

JO3

	ITEM	PC.	L
	PR020779	2 PC.	2.010 MM
	PR020779	2+2 PC.	829 MM
	M6x12	10 PC.	

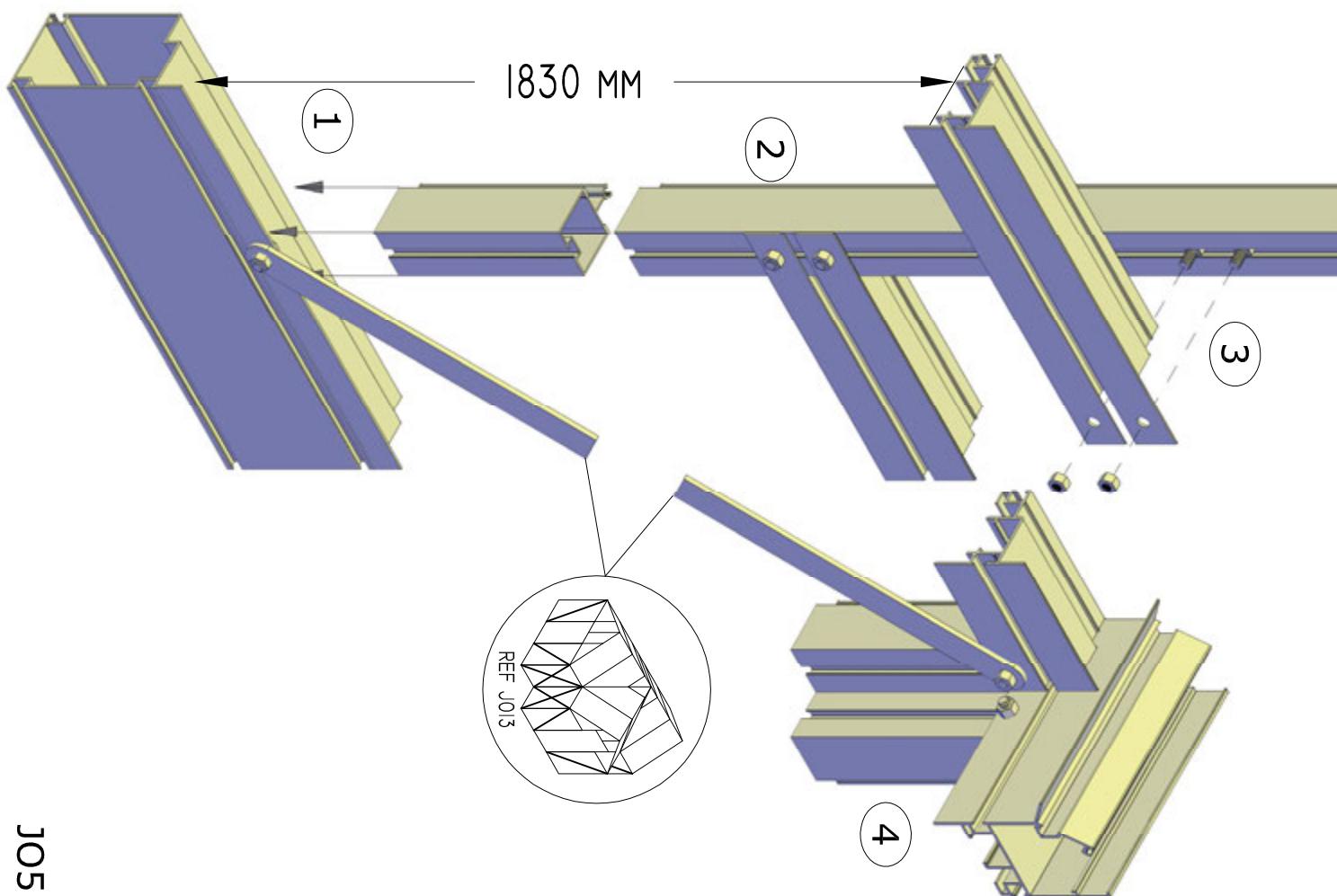
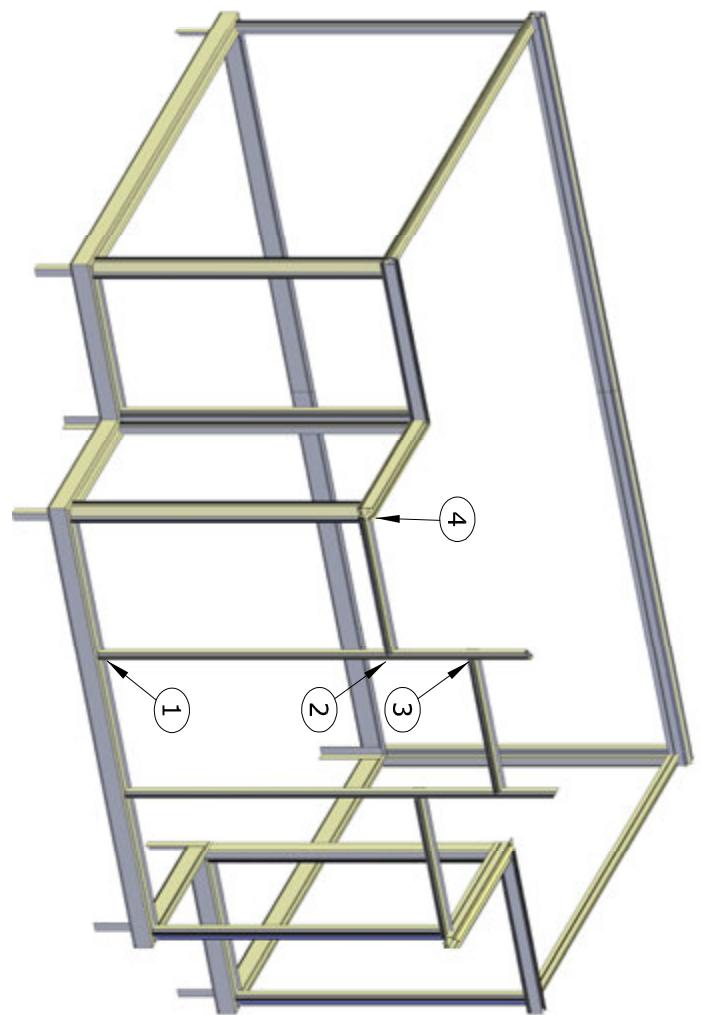


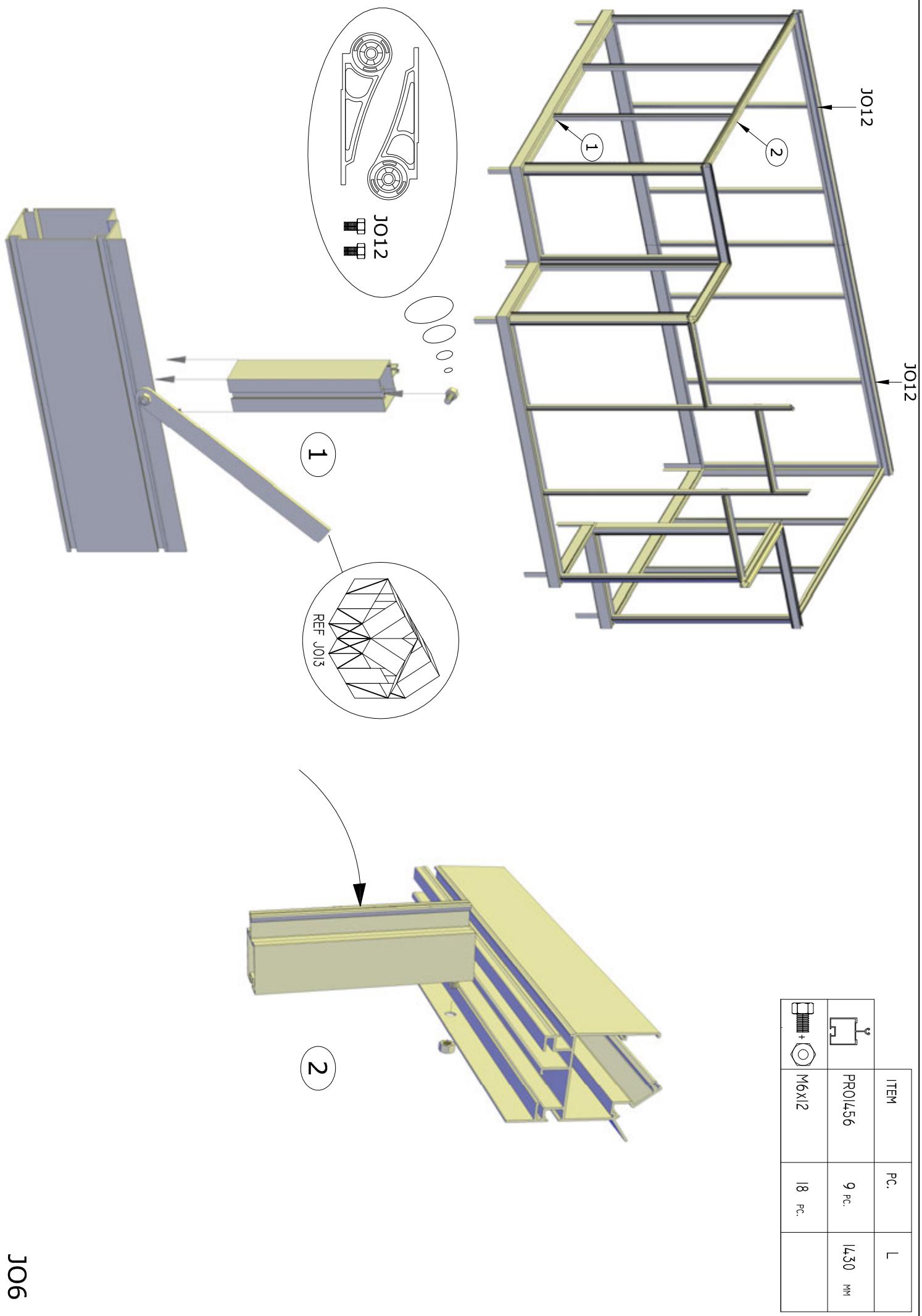
ITEM	PC.	L
	PR020779	2 PC. 2.010 MM
	PR020779	2+2 PC. 829 MM

	ITEM	PC.	L
	20x55x20	1 PC.	600 MM
	15x20	1 PC.	600 MM
	M6x12	27 PC.	

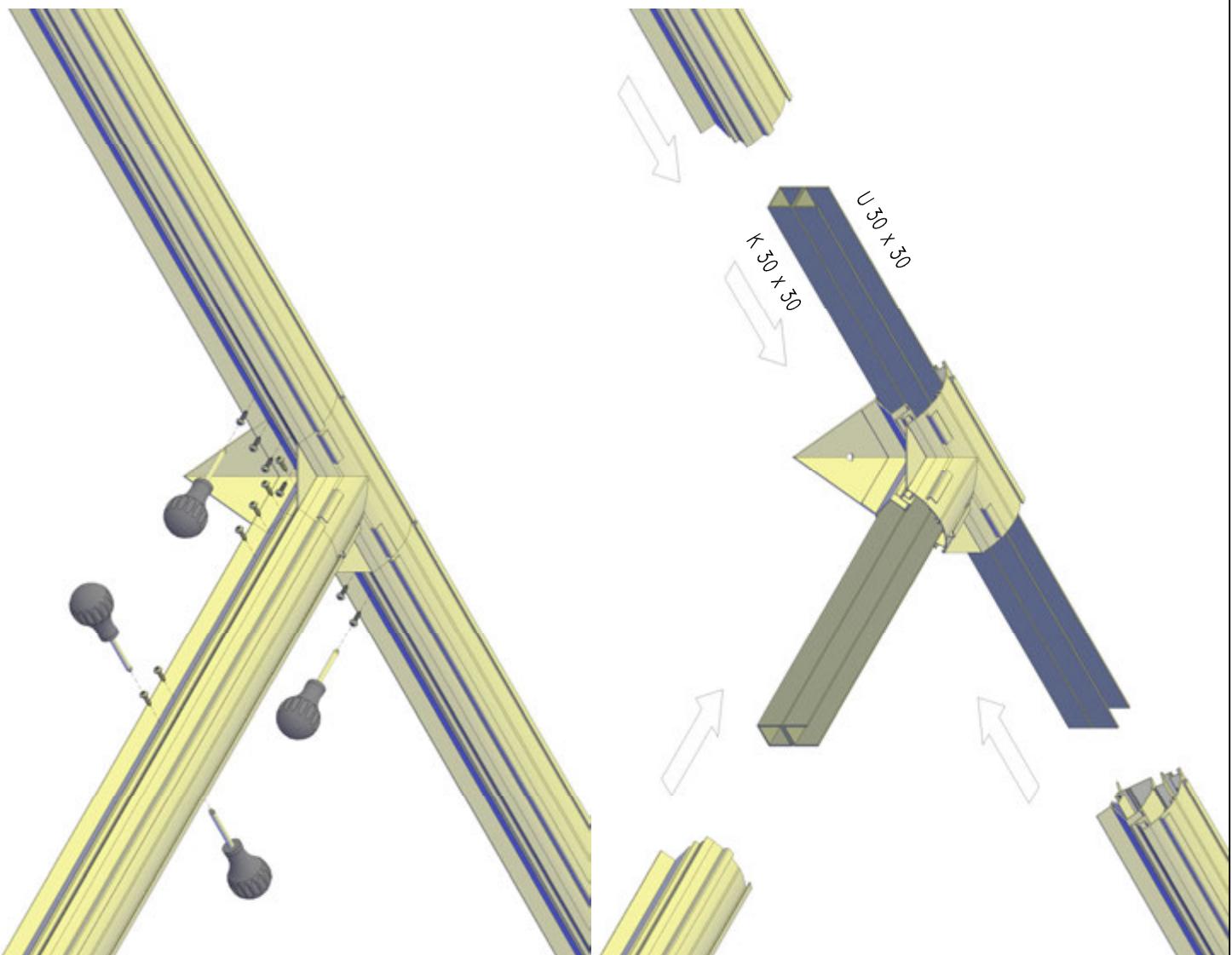
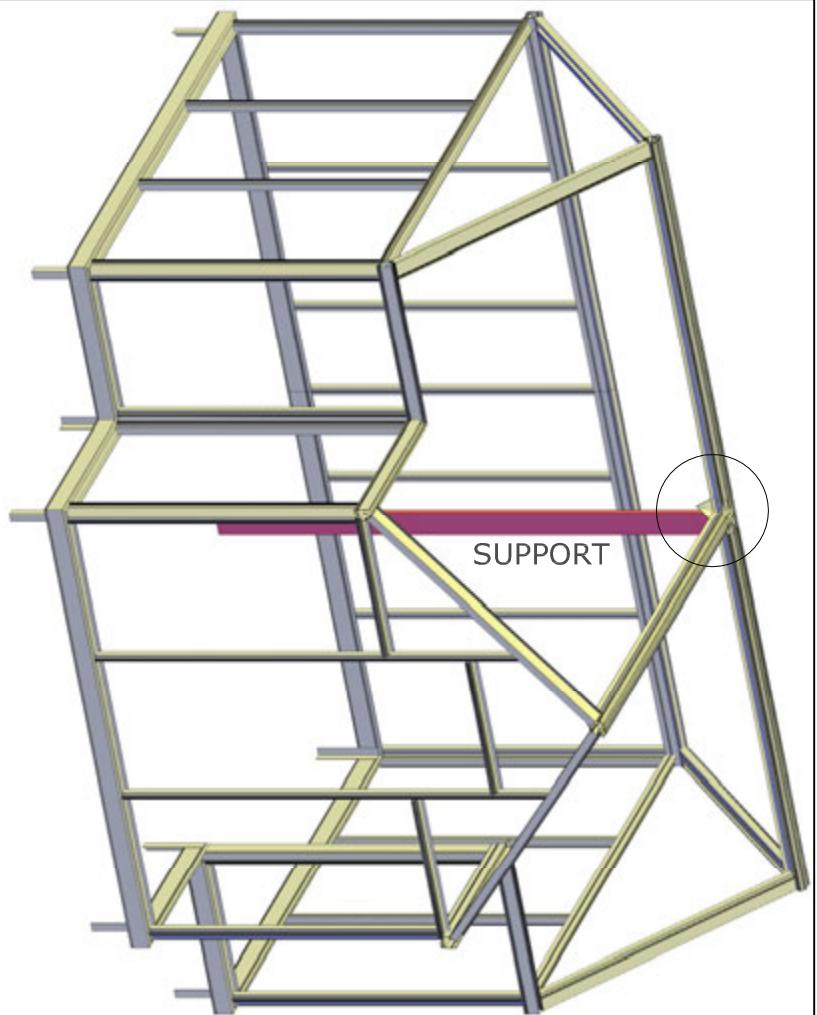
JO4

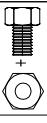
ITEM	PC.	L
PR020229	3 PC.	773 MM L + R + LR
PRO456	2 PC.	2.130 MM
M6X12	12 PC.	

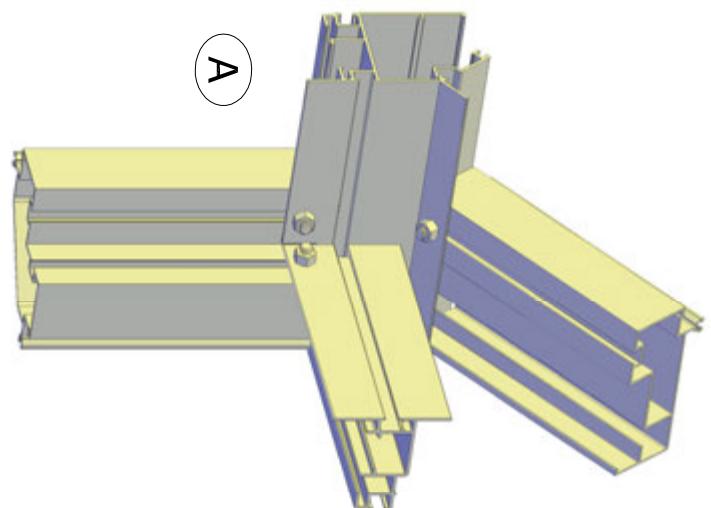
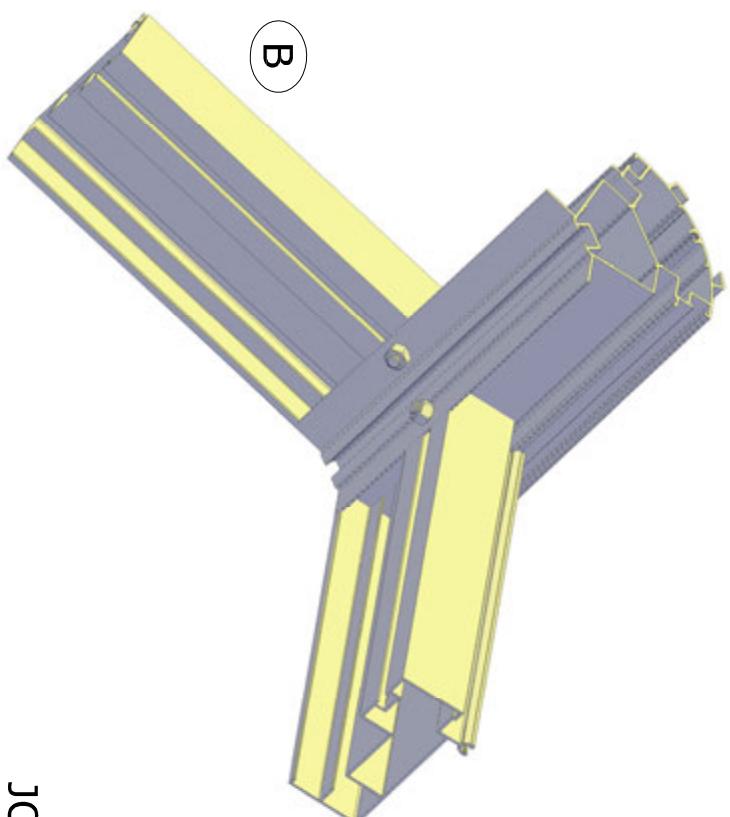
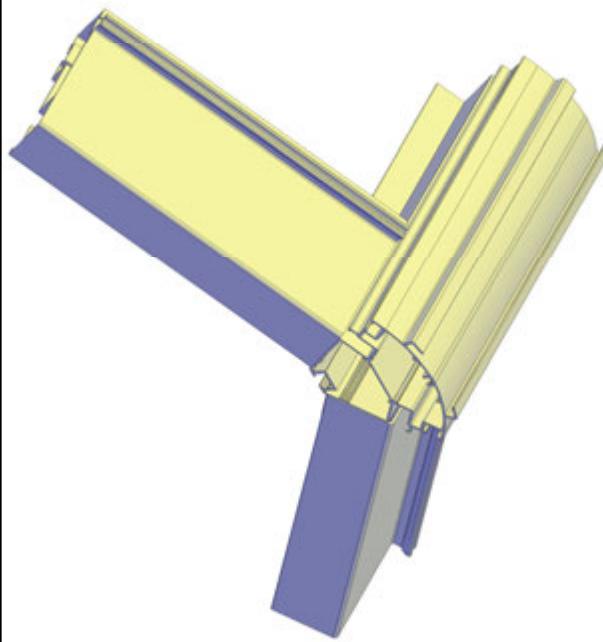
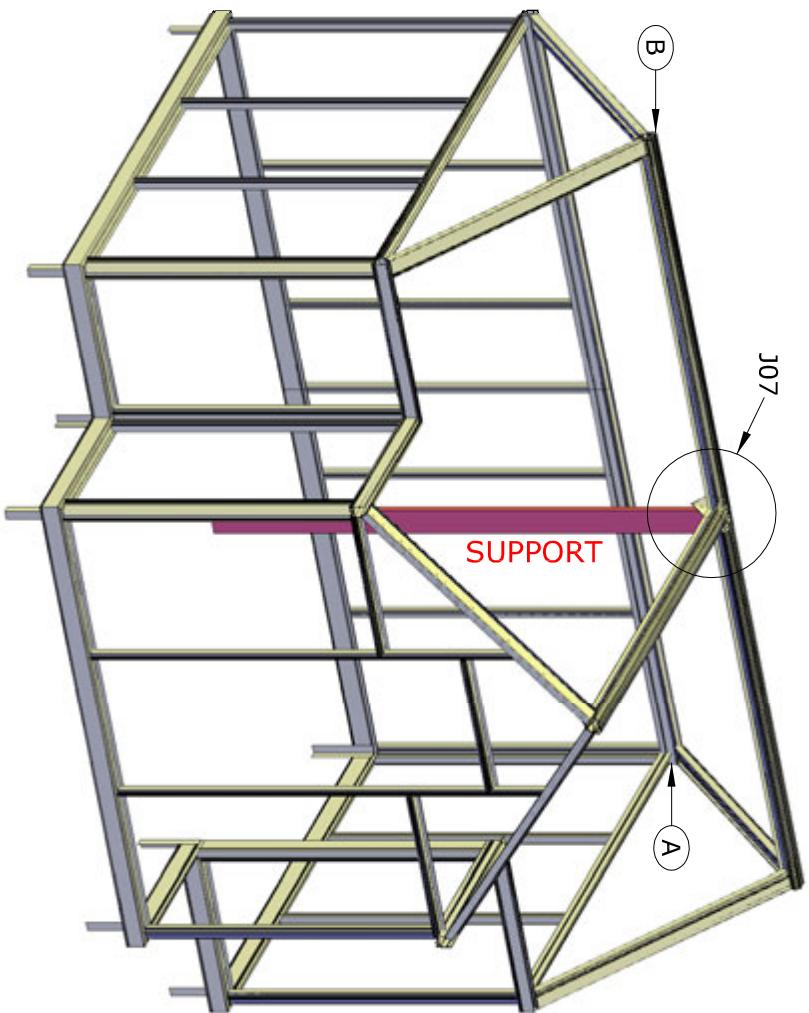




	ITEM	PC.
	K 30 x 30	PC.
	U 30 x 30	PC.
	20	PC.

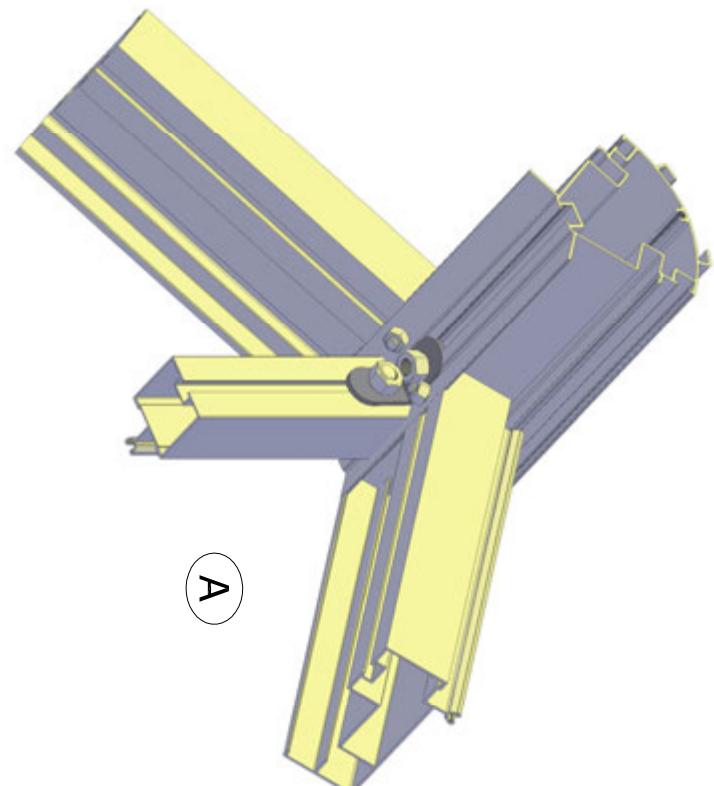
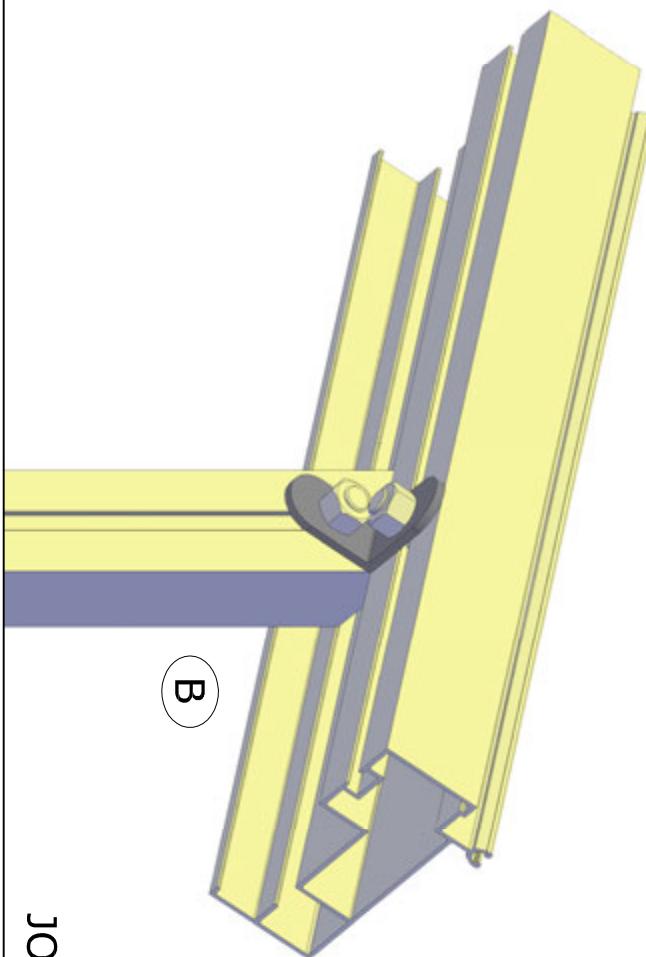
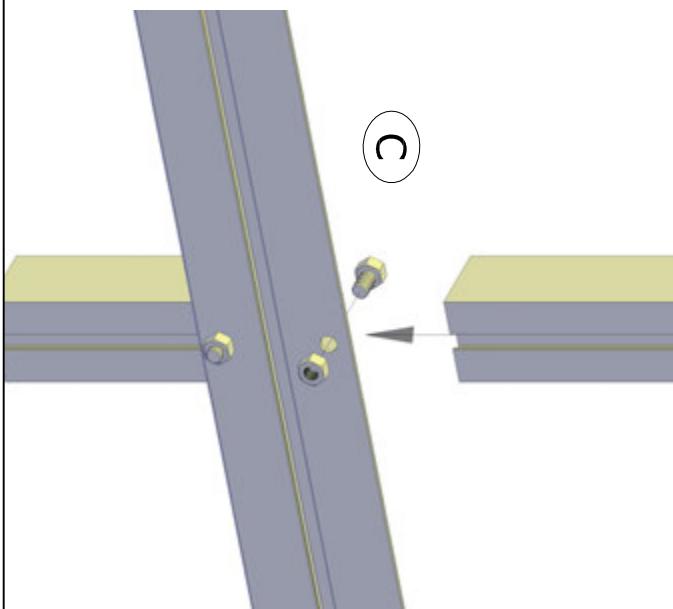
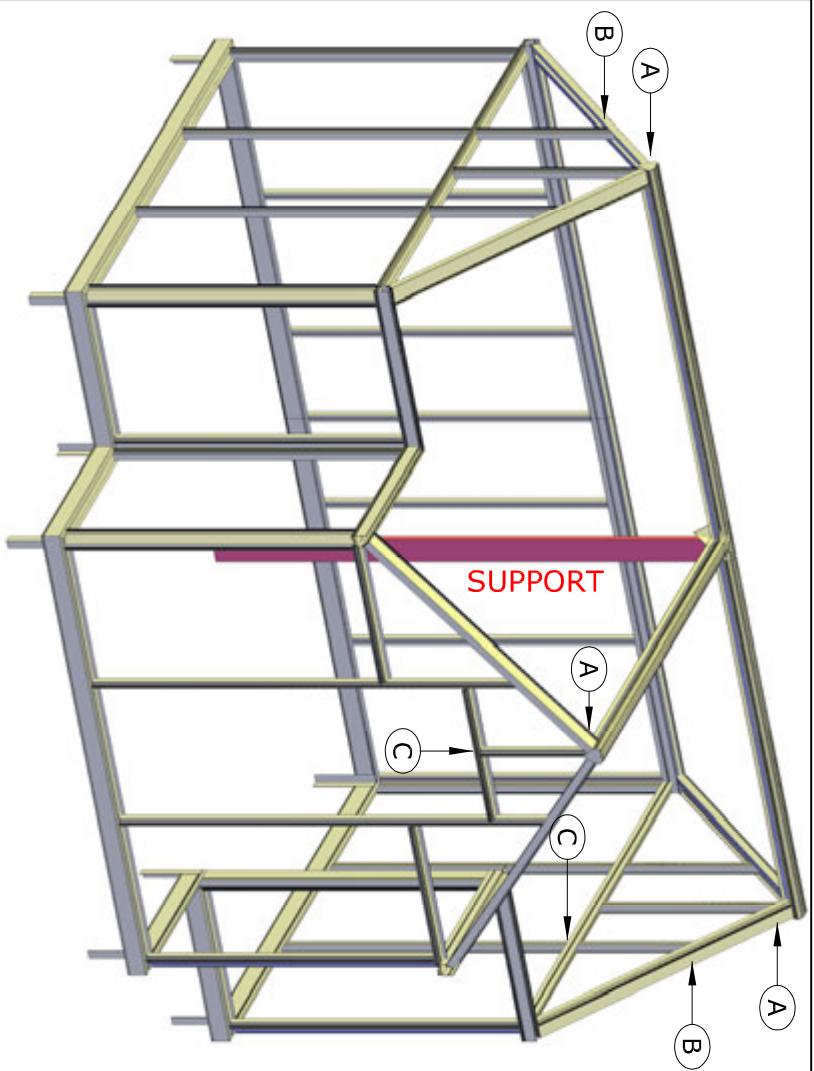


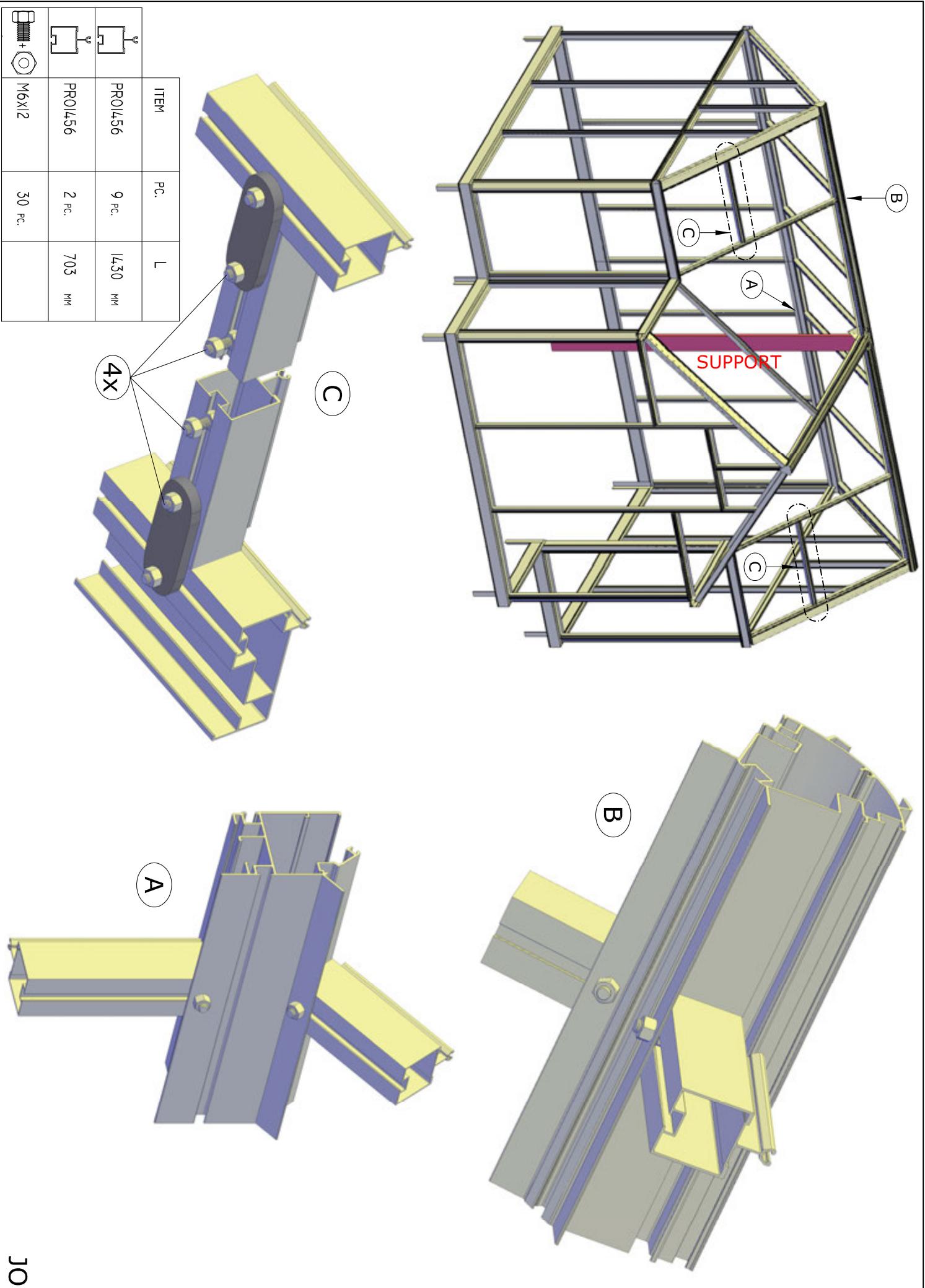
	ITEM	PC.	L
	PR06918	6 PC.	1.430 MM
	PR04009I	3 PC.	1.918 MM
	M6x12	12 PC.	



J08

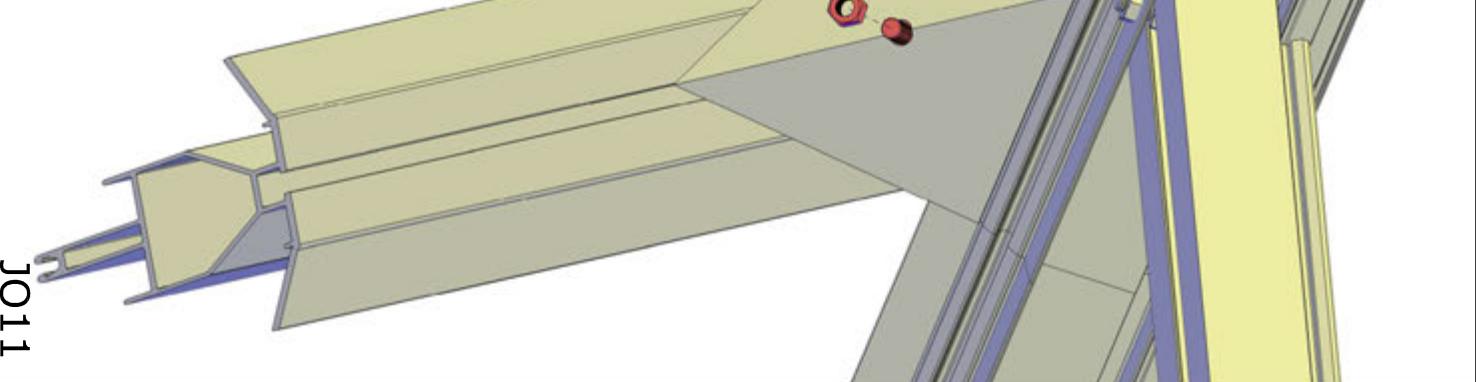
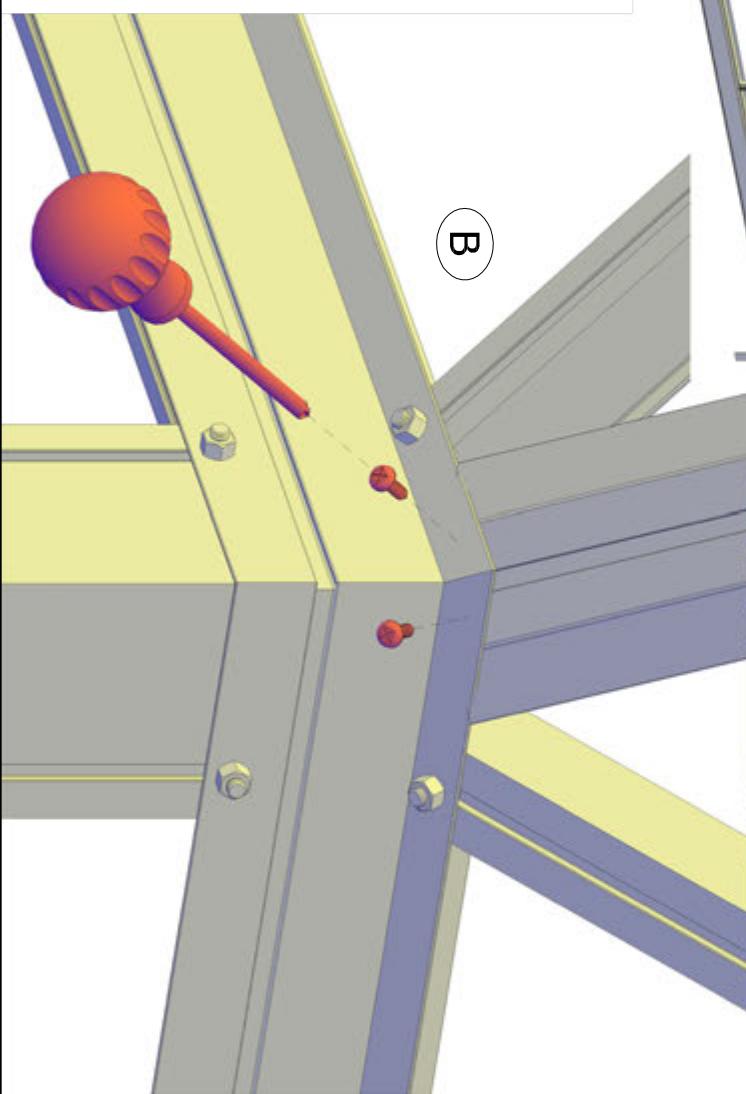
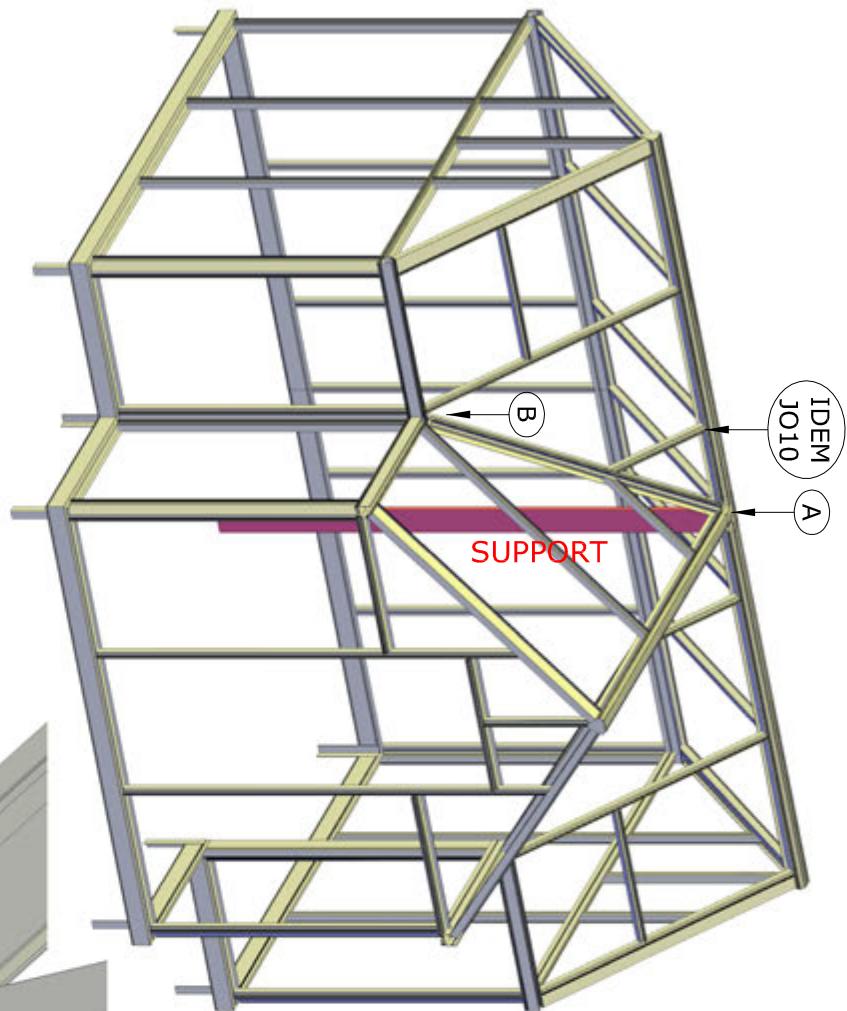
ITEM	P.C.	L
PROJ456	2 P.C.	918 mm
PROJ456	2+2 P.C.	672 mm
PROJ456	1 P.C.	520 mm
M6x12	21 P.C.	
LG	9 P.C.	



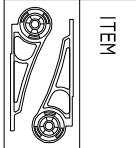


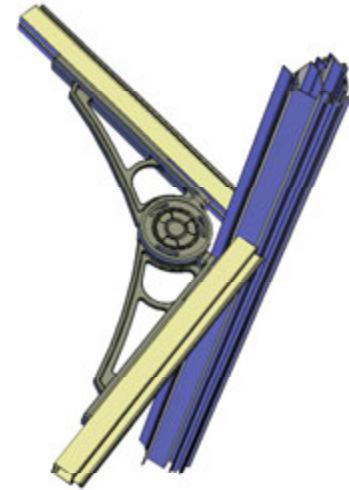
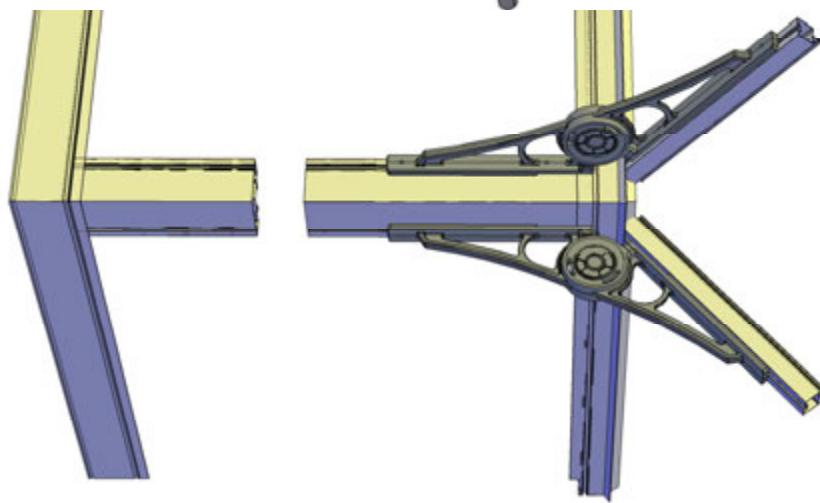
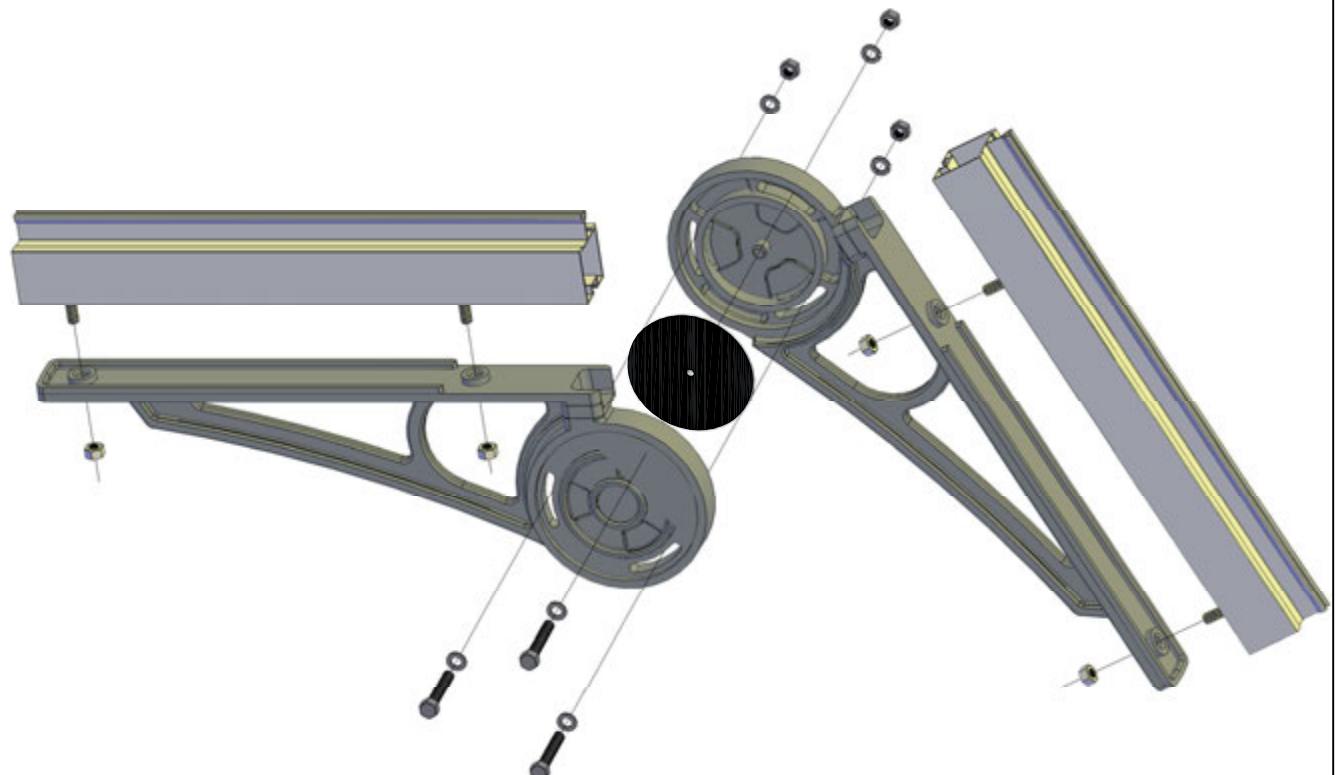
JO10

ITEM	PC.	L
	PRO41942	2 PC.
	PRO4456	4 PC.
	M6X12	10 PC.
	M6X25	2 PC.
		4 PC.

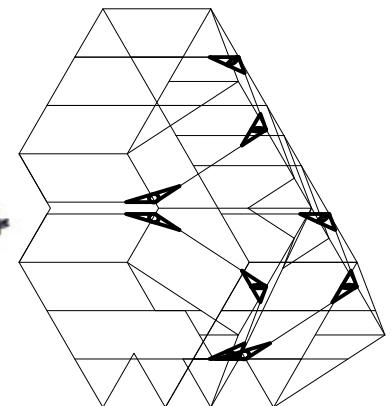
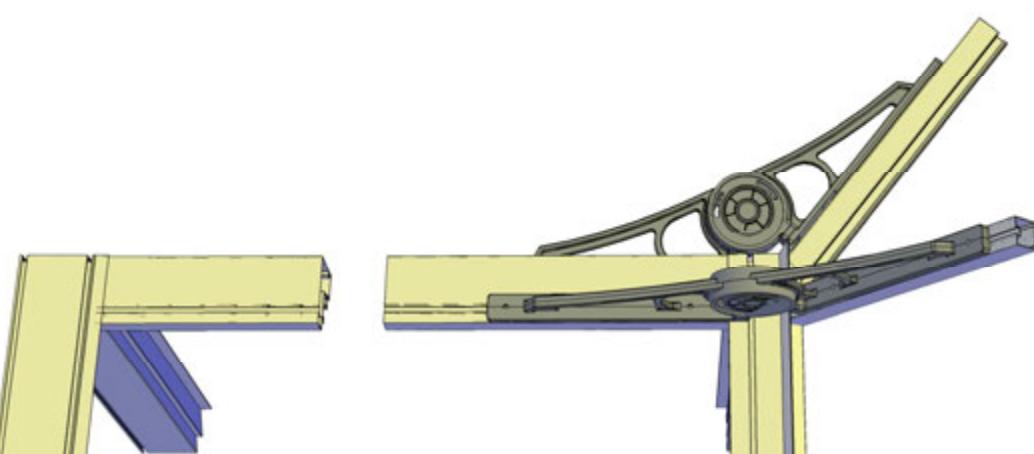
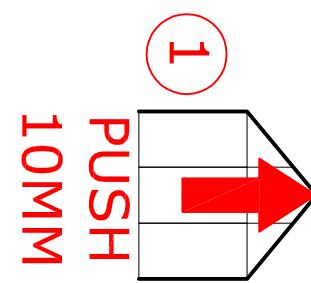


JO11

	ITEM
	PC.
9 SETS	



②
FIX

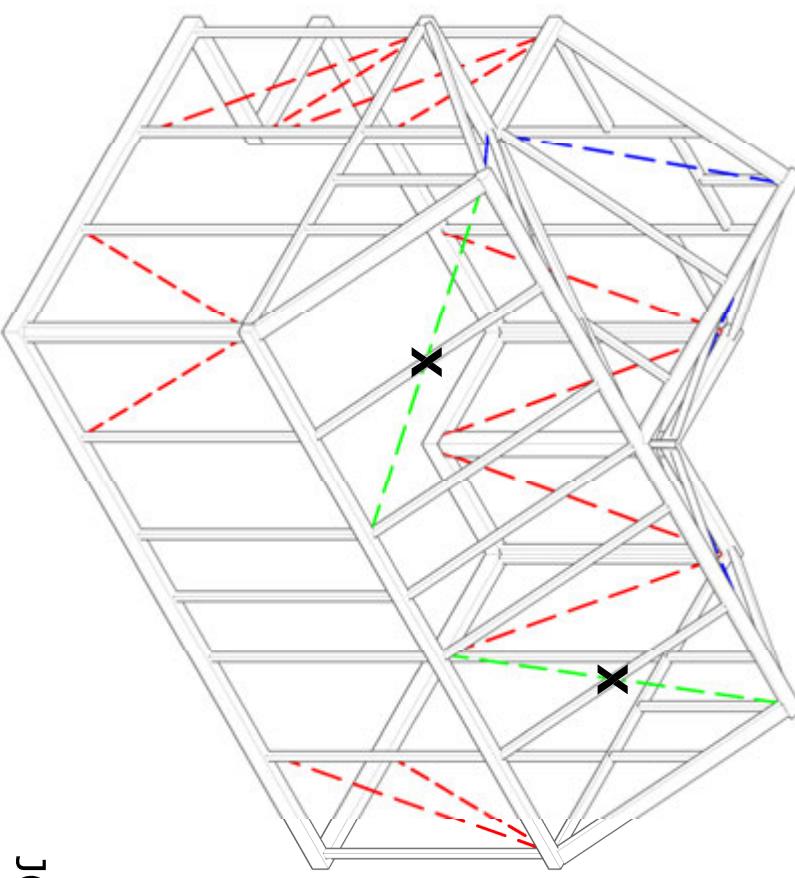
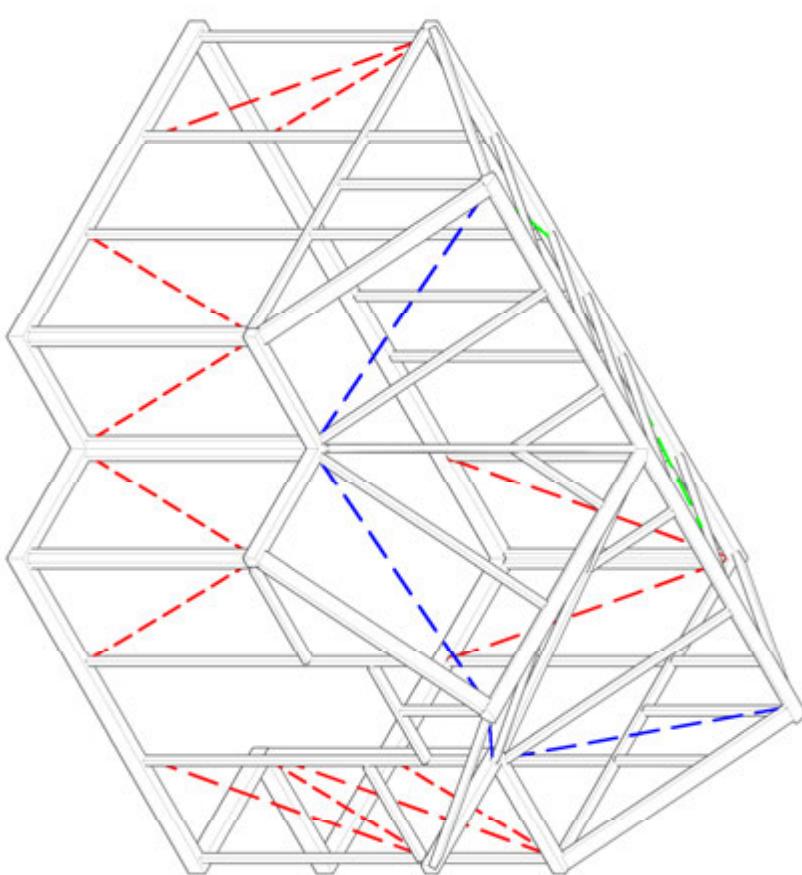
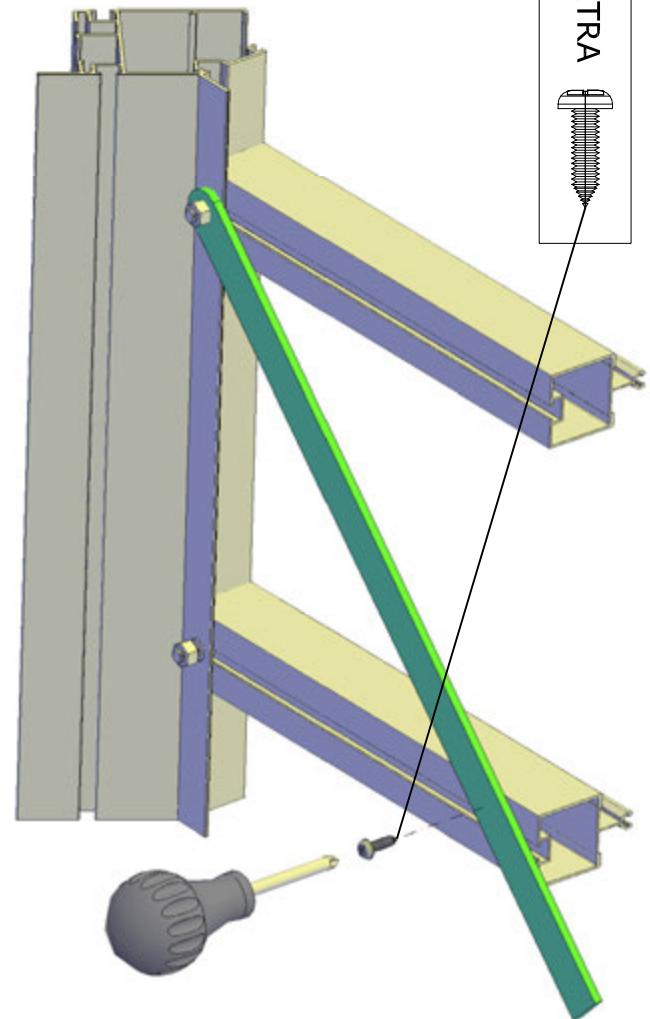
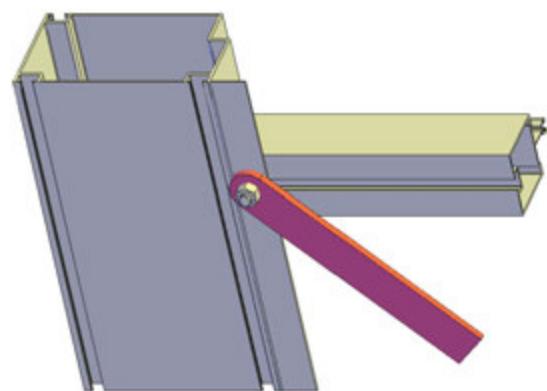


JO12

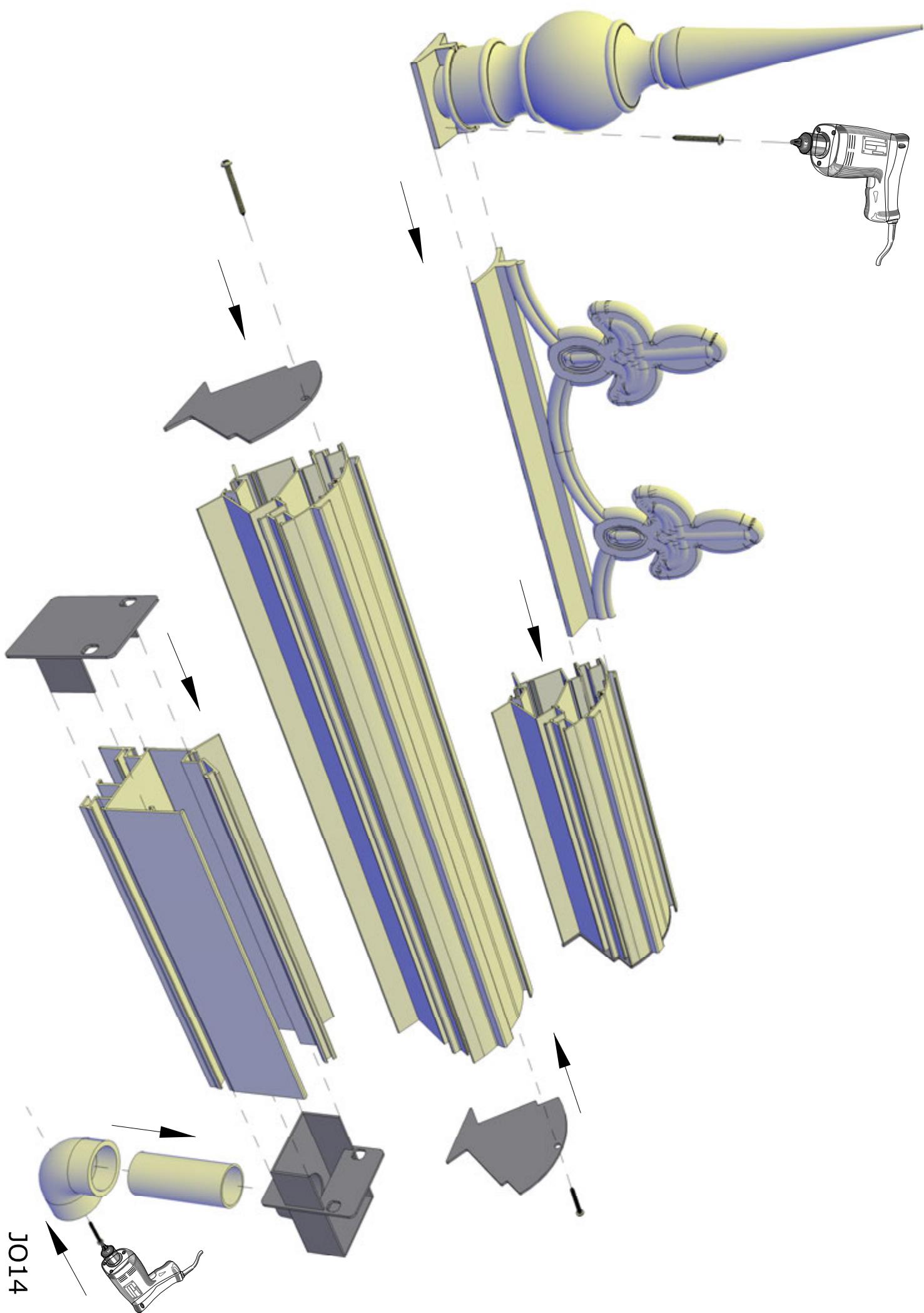
X = EXTRA FIXING / EXTRA BEFESTIGUNG / ATTACH EXTRA



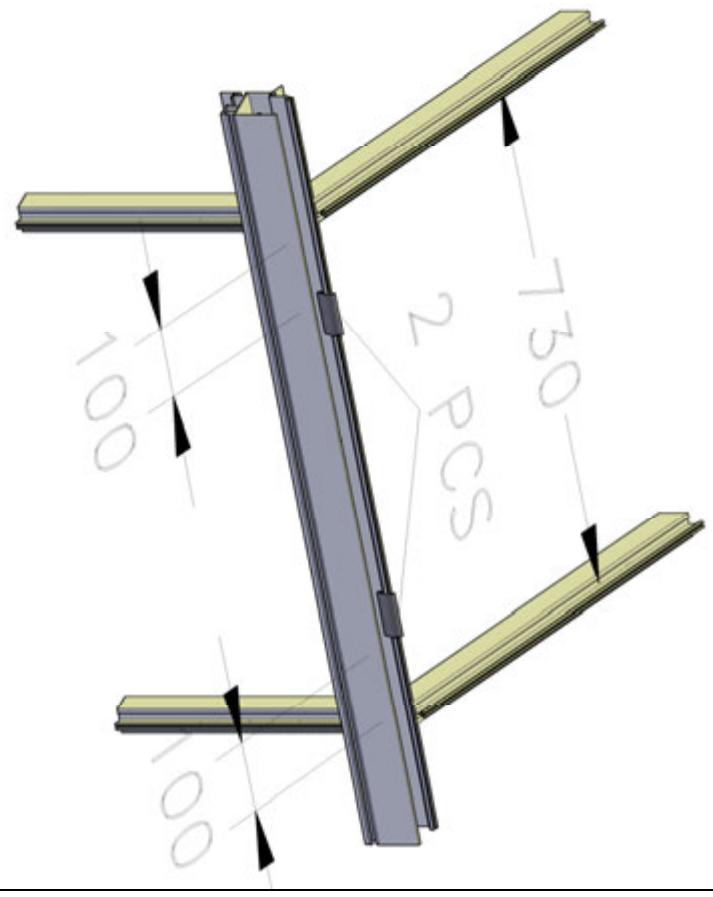
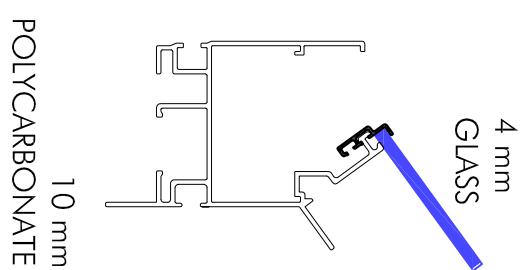
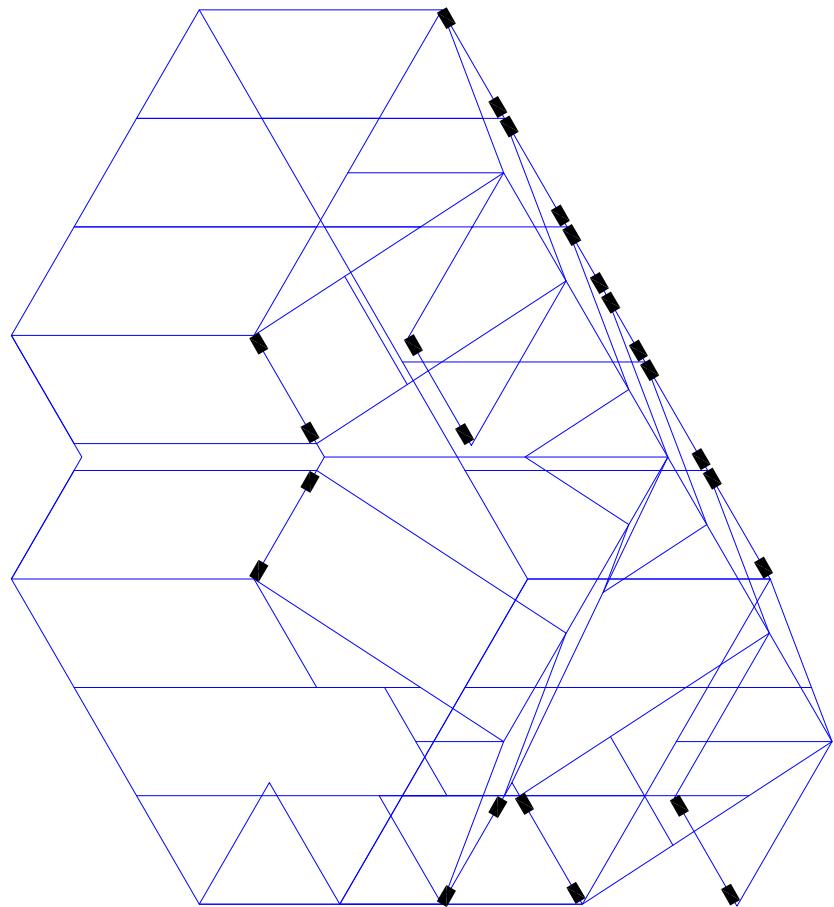
ITEM	PC.	L
TRE	12 pc.	1611 mm
TRE	4 pc.	1611 mm
TRE	2 pc.	2060 mm
	2 pc.	



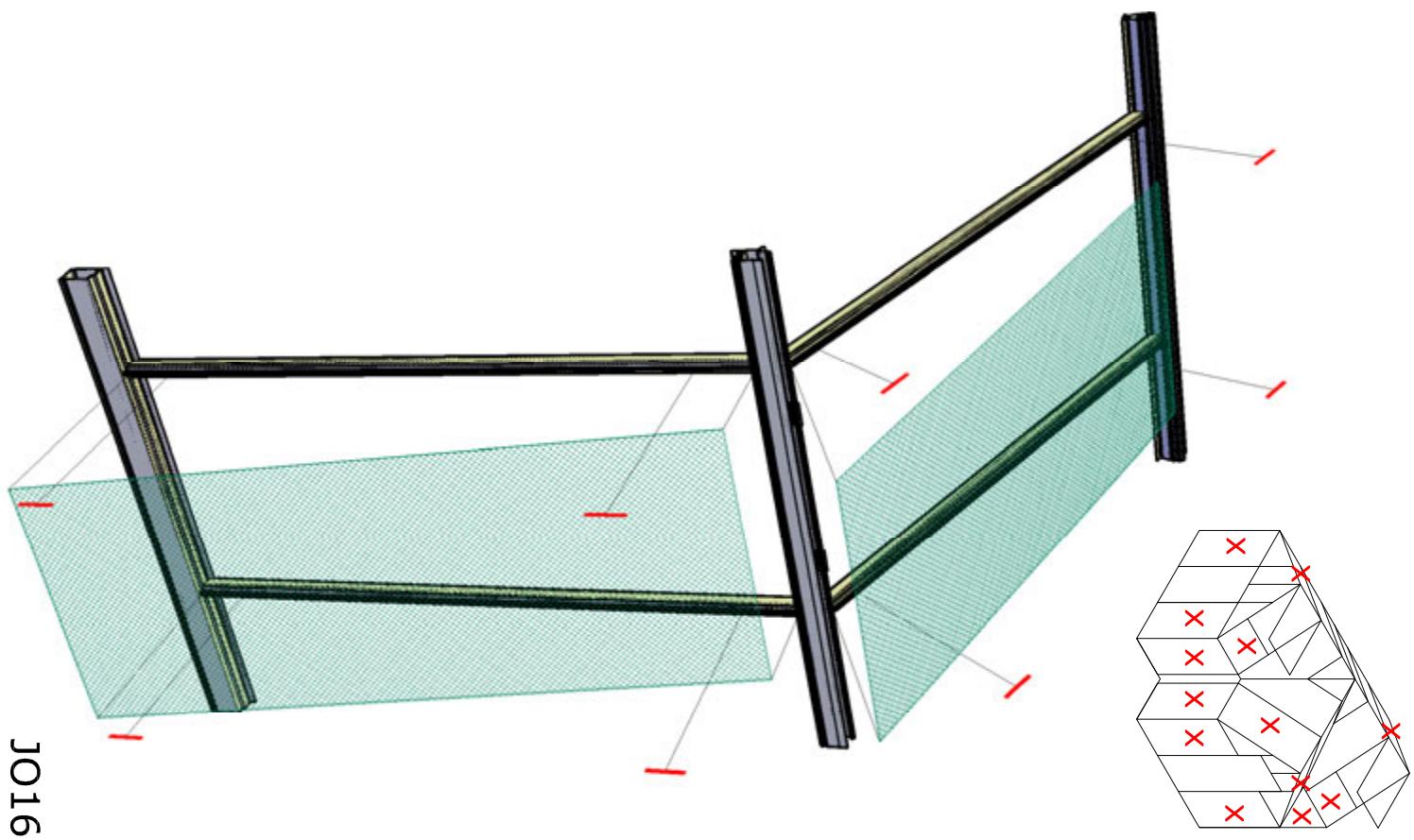
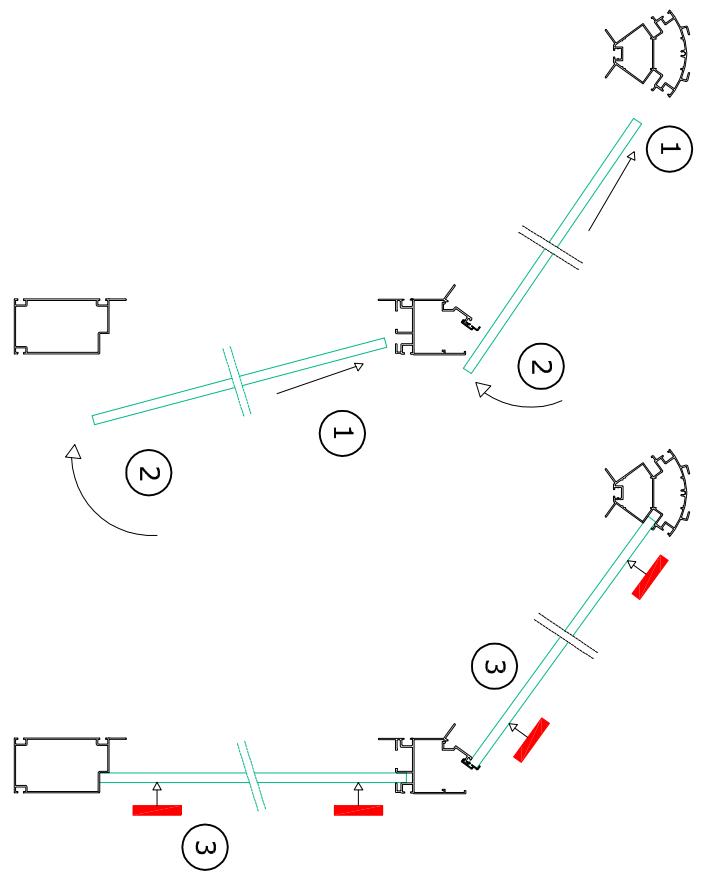
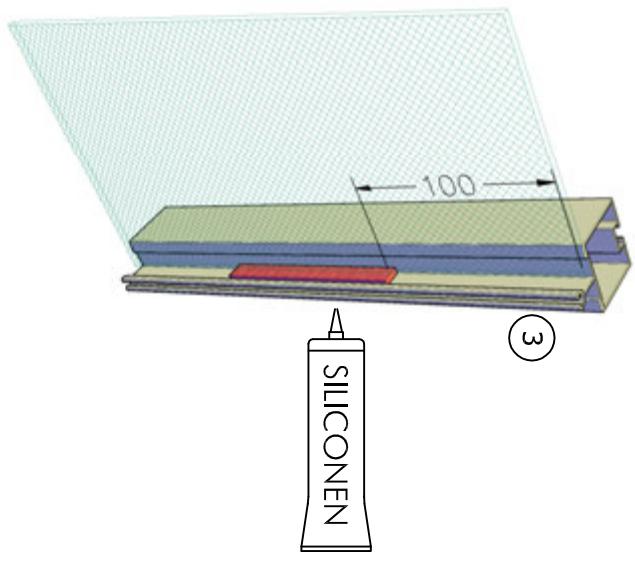
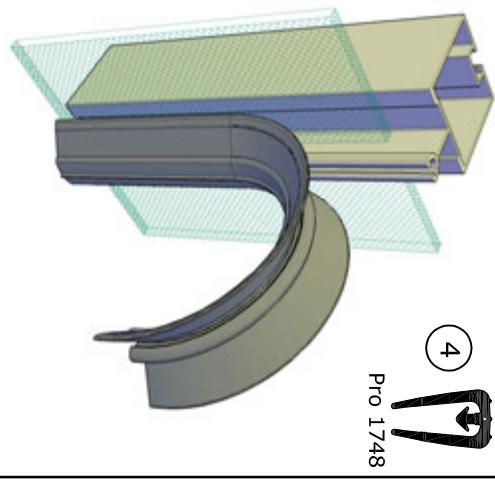
JO13



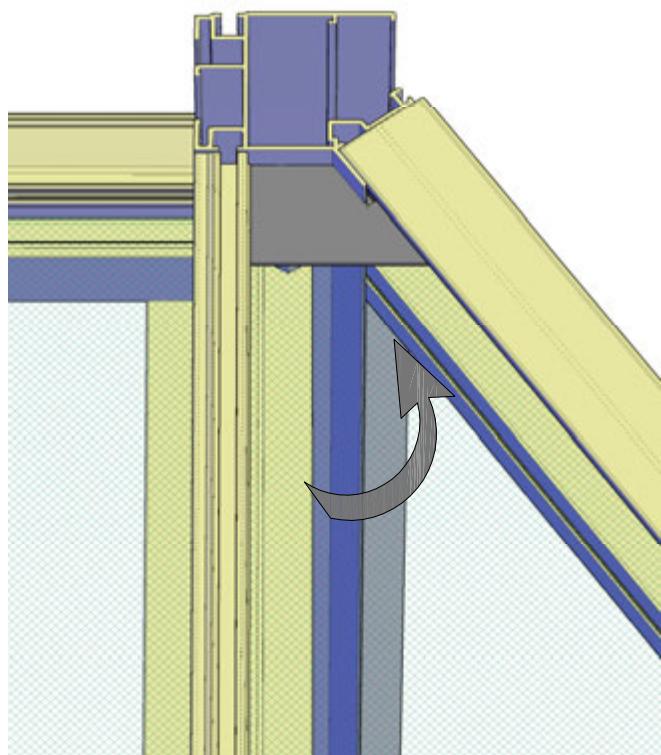
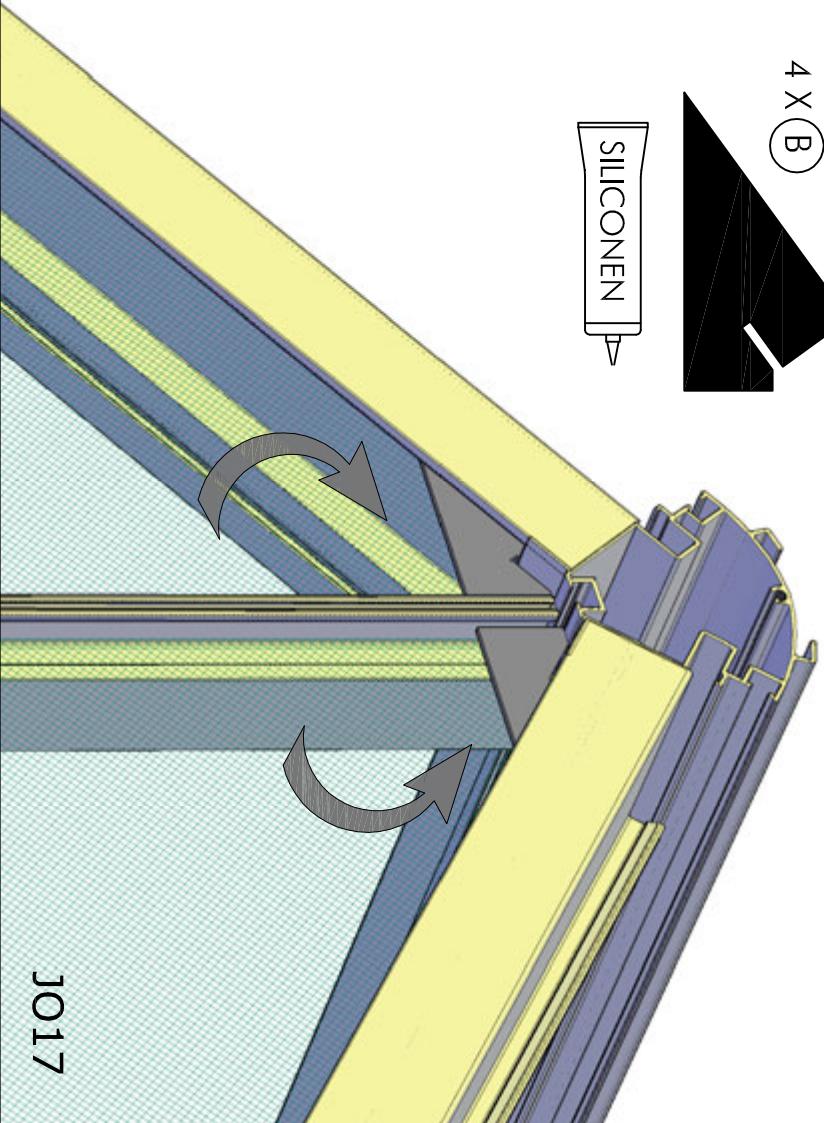
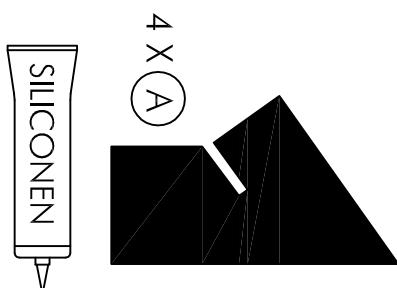
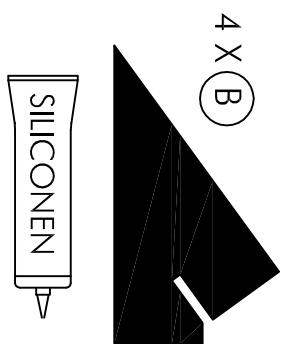
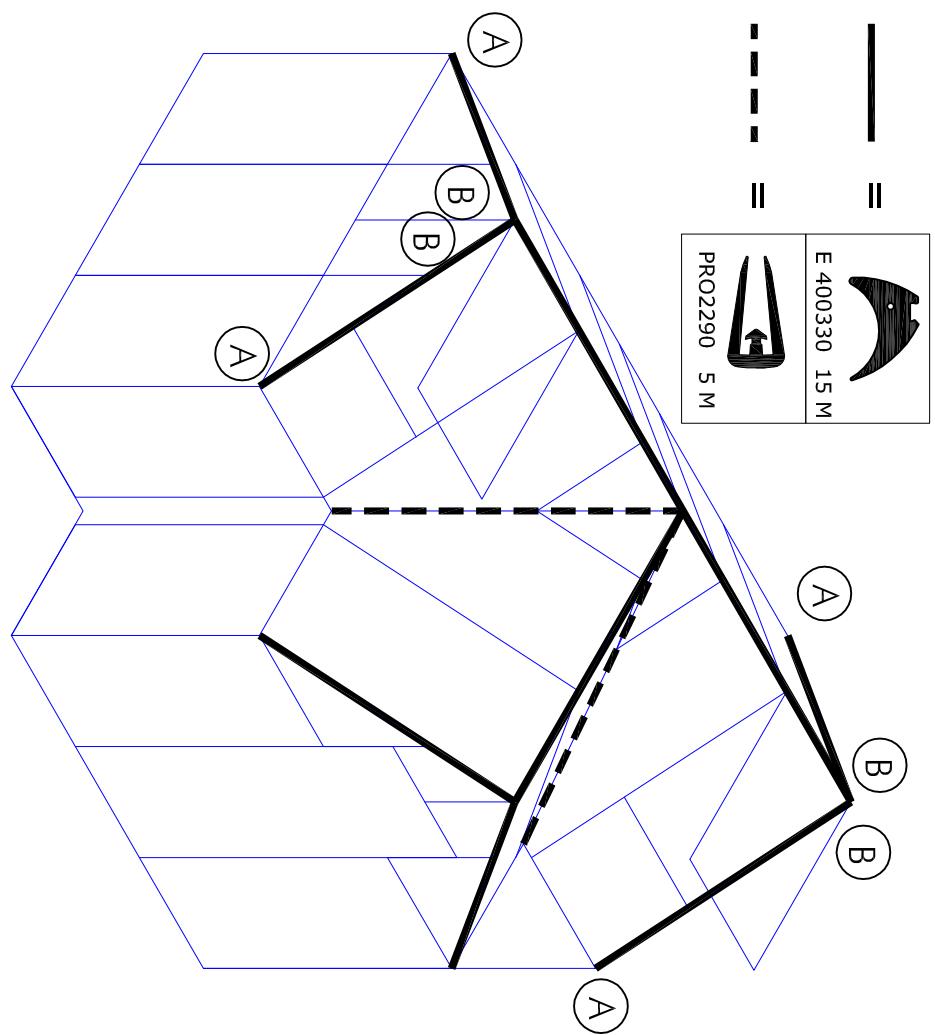
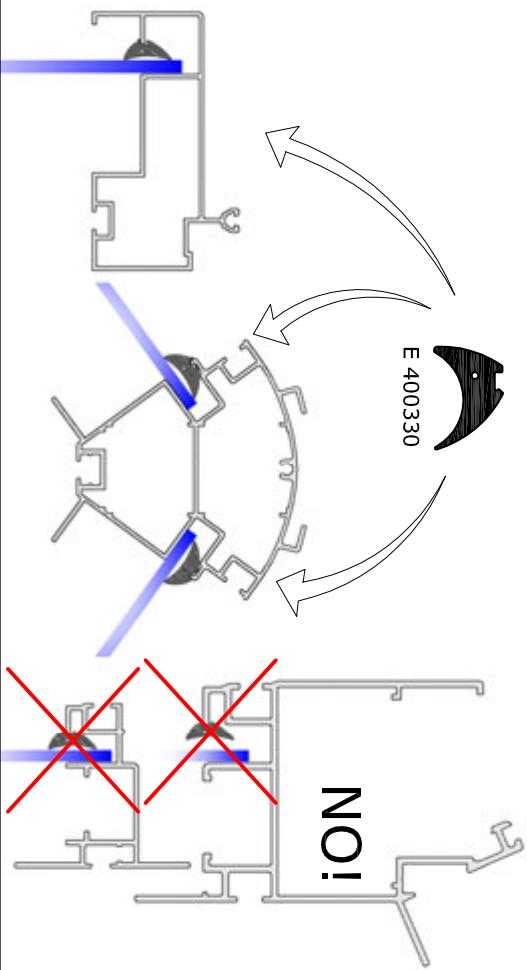
JO14



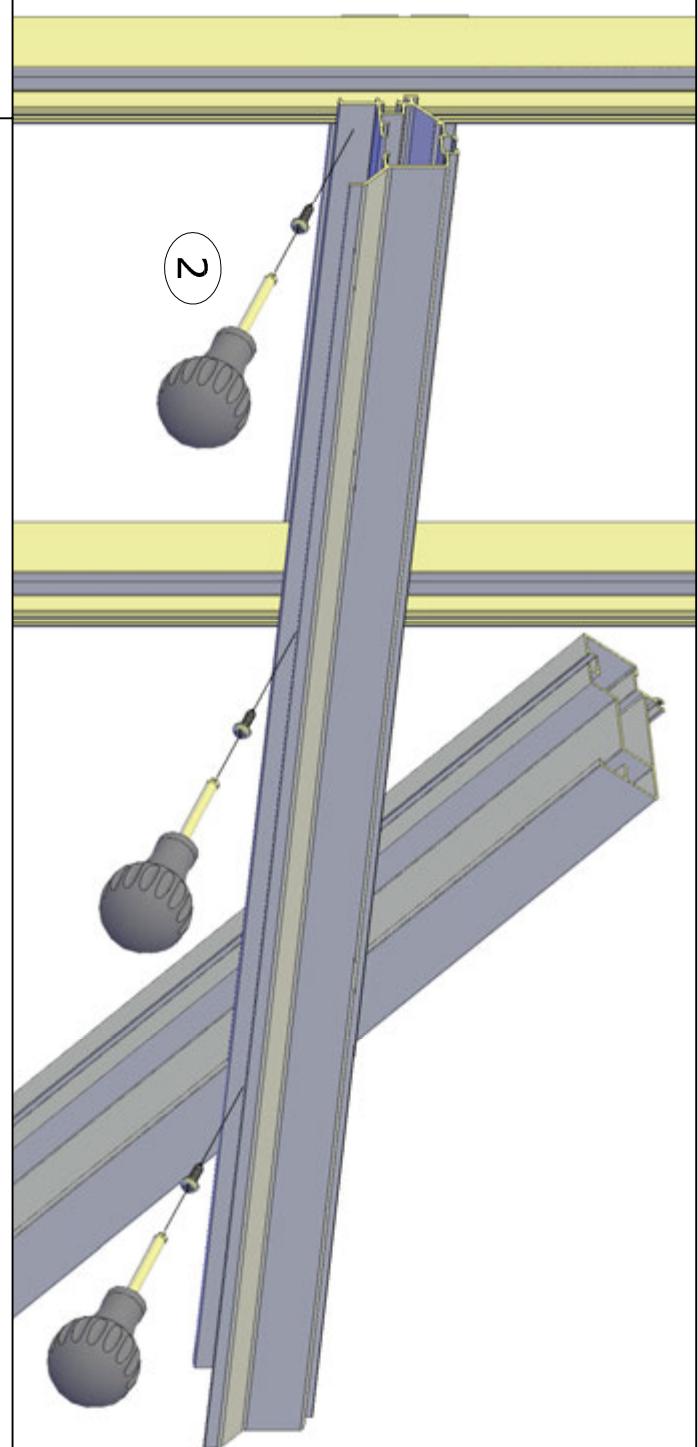
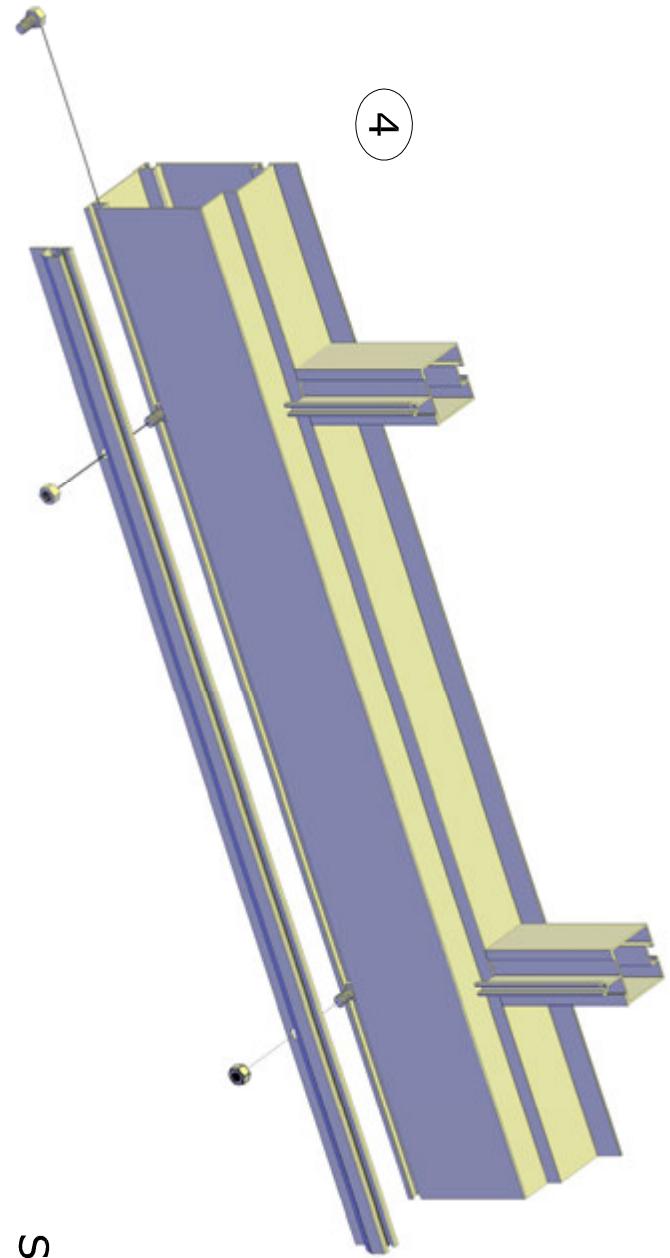
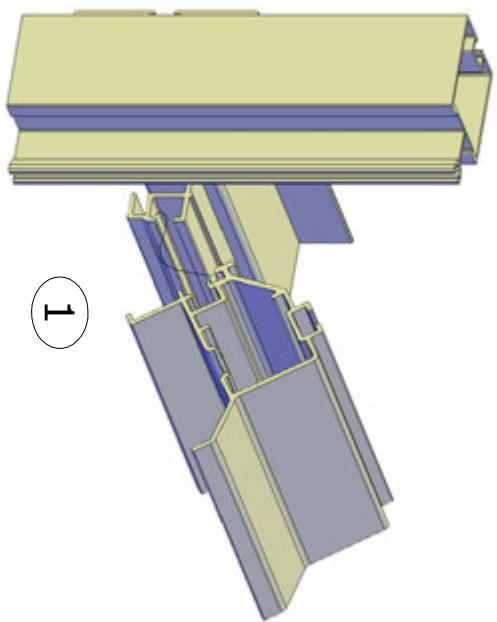
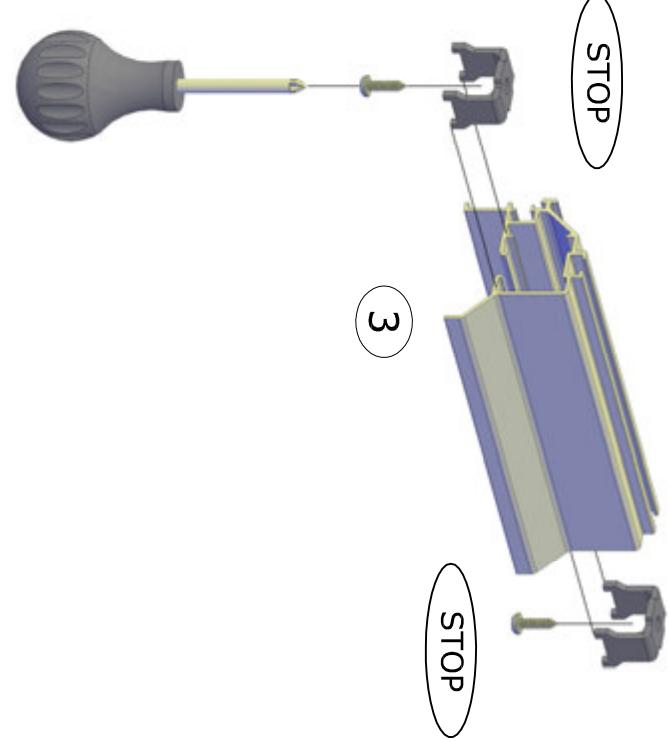
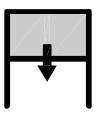
JO15

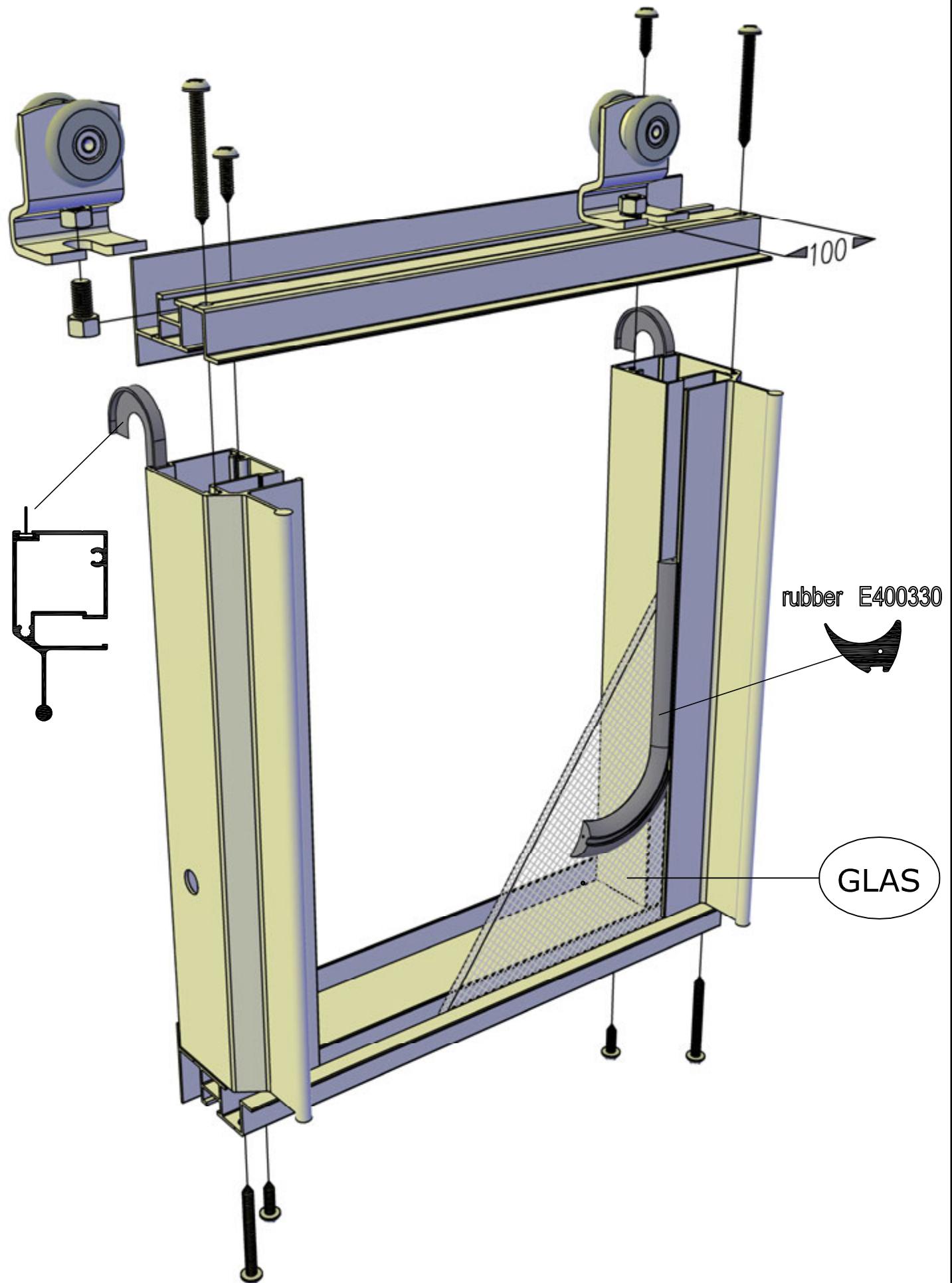


JO16

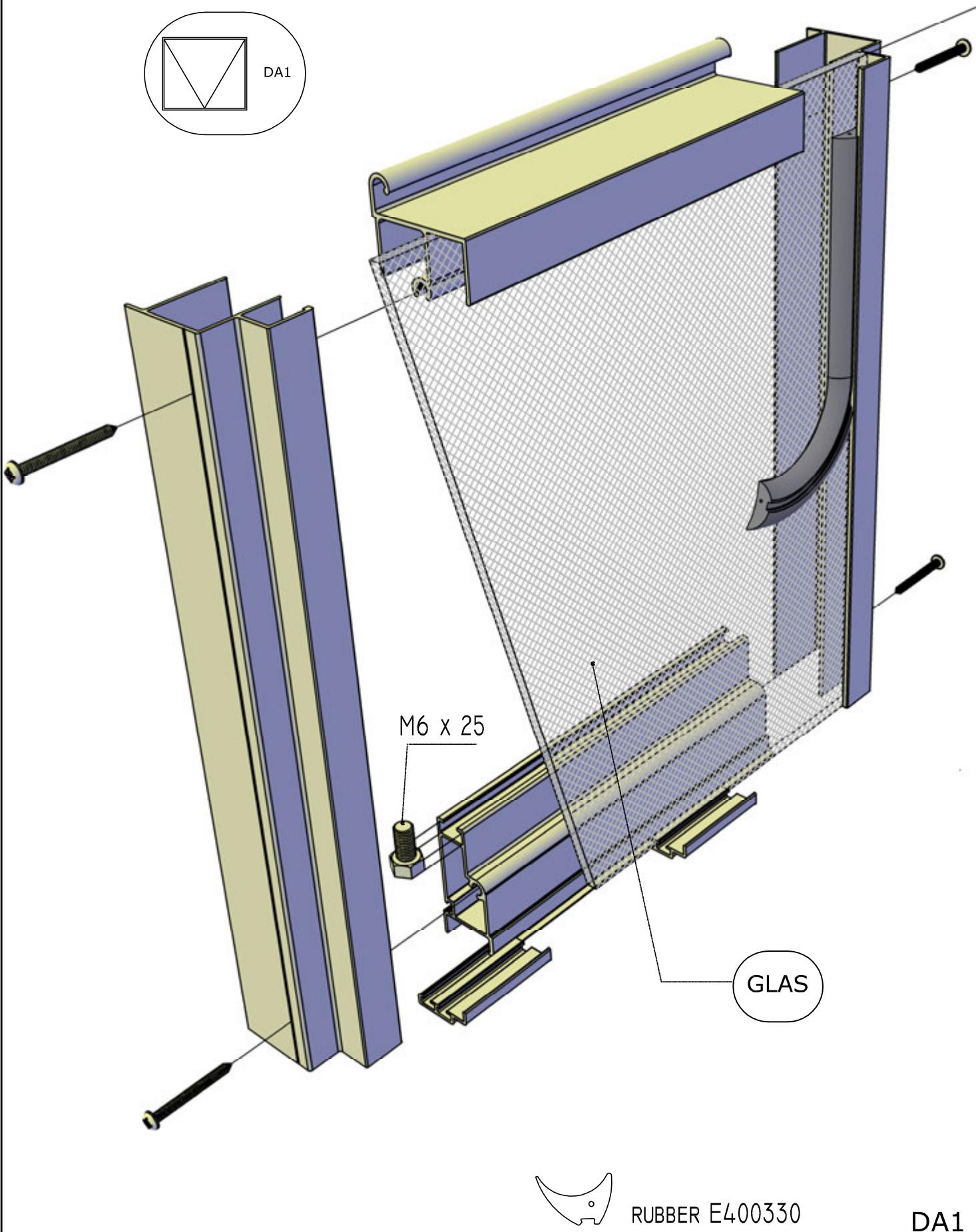


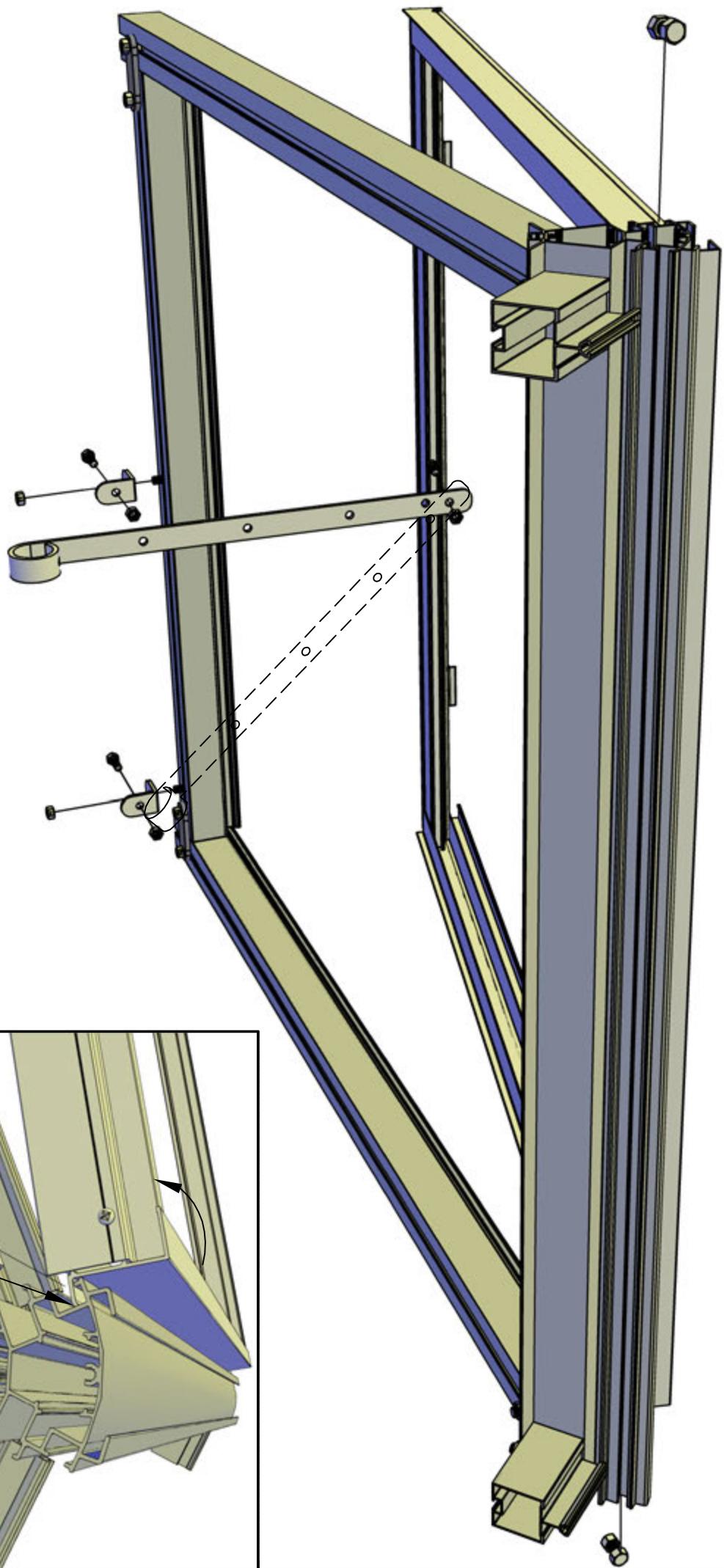
Schuifdeur-Porte Coulissante-Schiebetür-Sliding door
Skydedør-Skyvedør-Skuggvä-Porta scorrevole-Skjutdörr



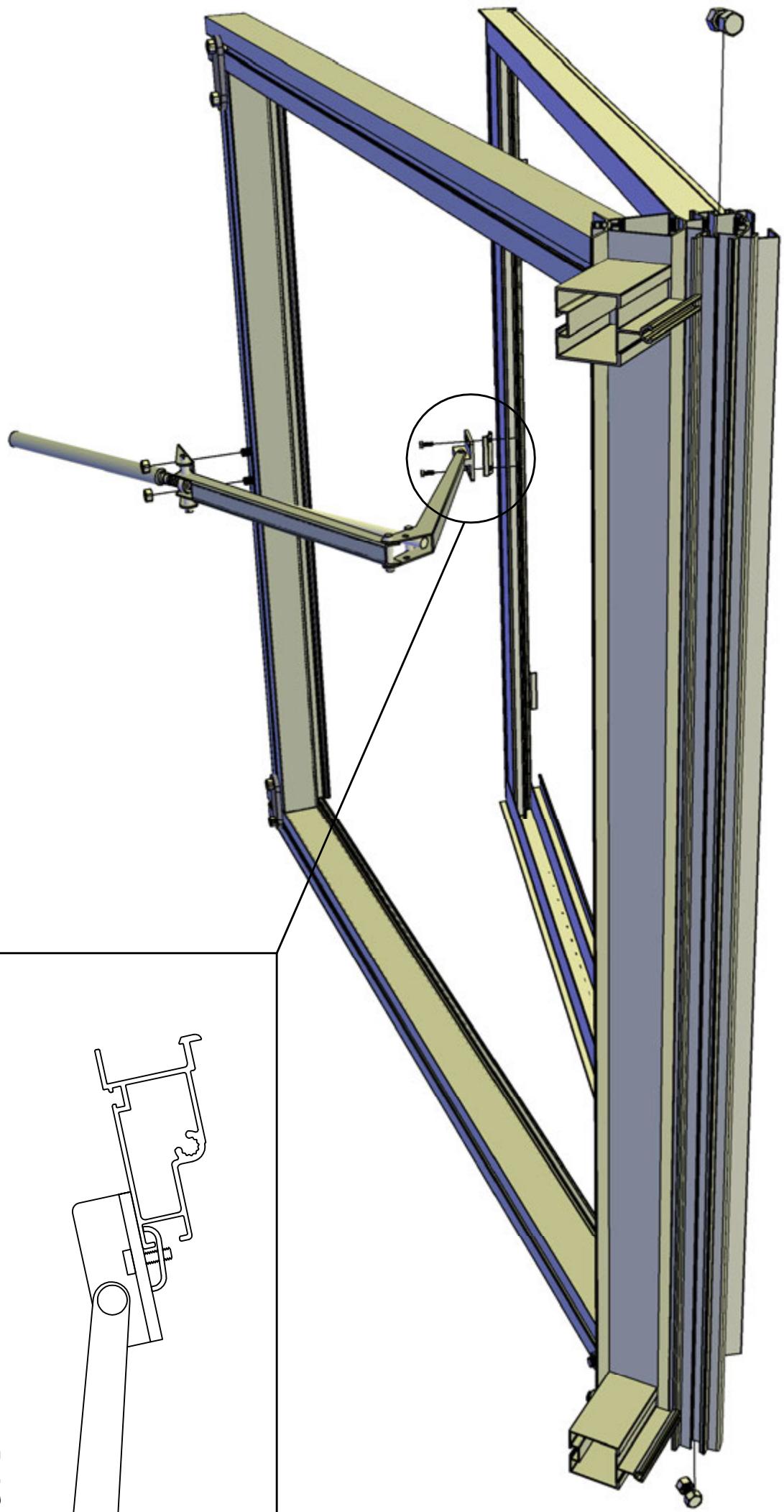


Dakraam-Lucarne-Dachfenster-Roofwindow-Tagvindue Takluke-Takfönster-Finestra del tetto





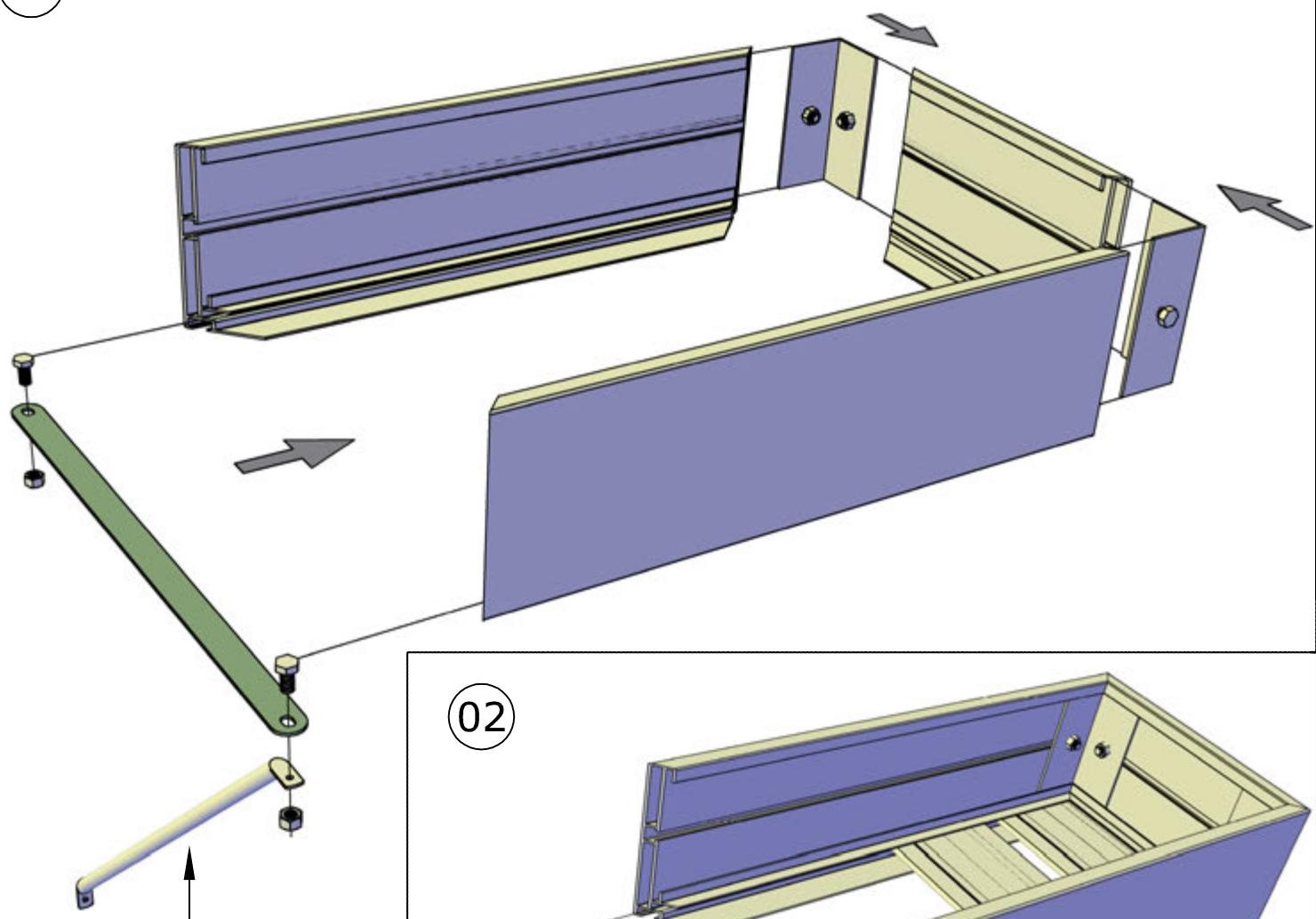
DA2



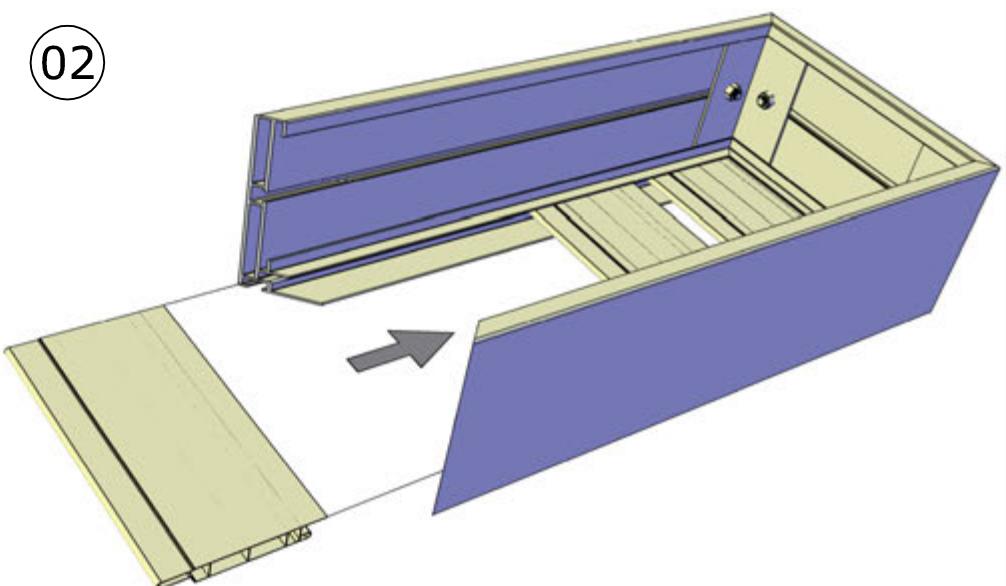
DA3

Zaaibak-Bac de Culture-Kulturkübel-Seedbed-Blomsterbakke Dyrkningskasse-Såbädd-Bancale da semina

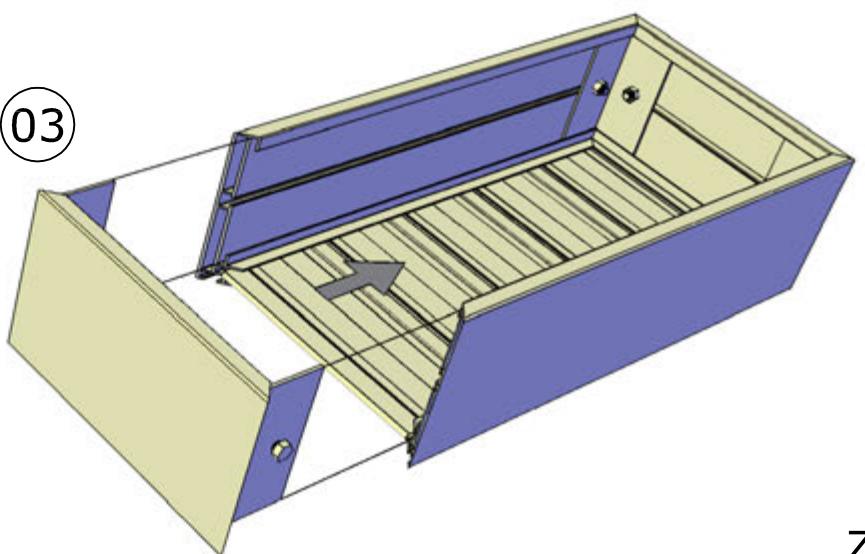
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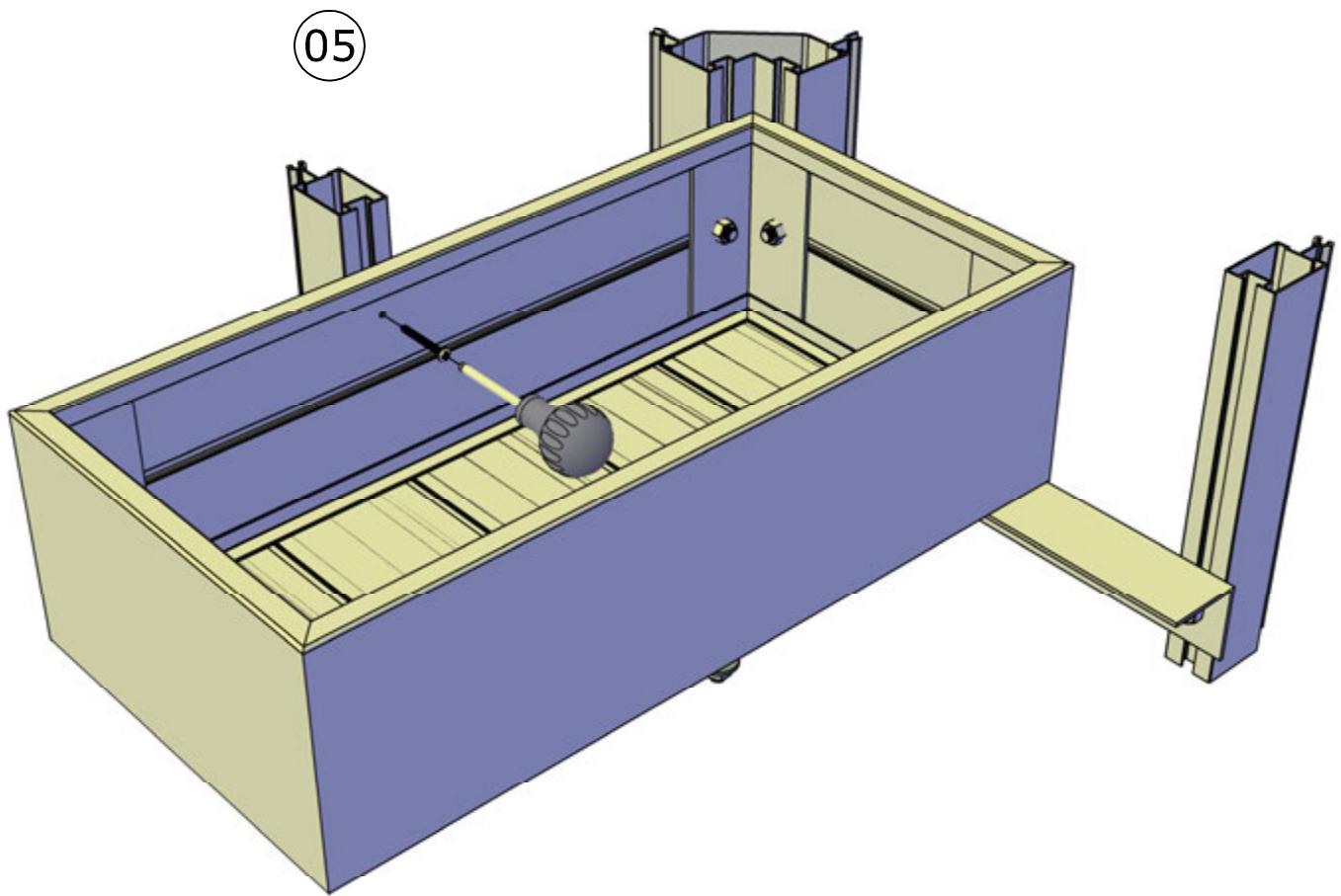
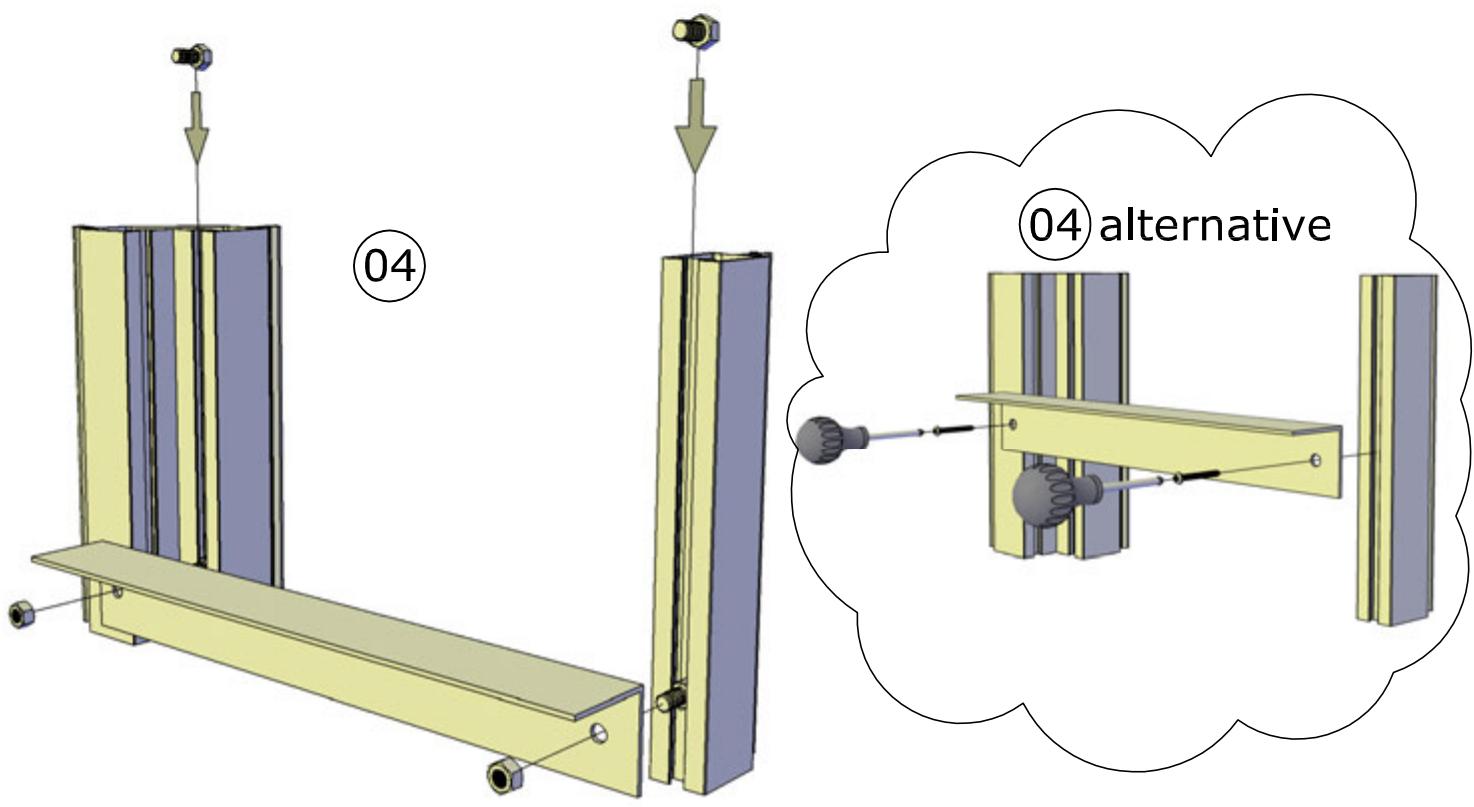
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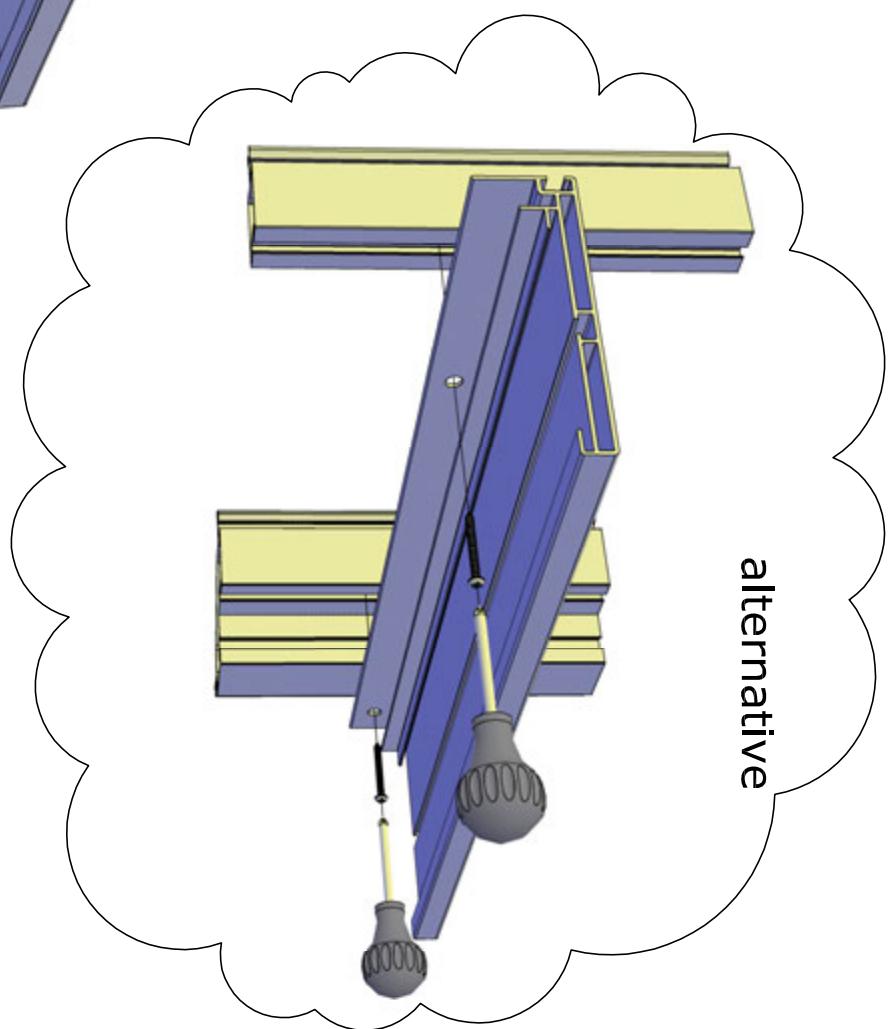
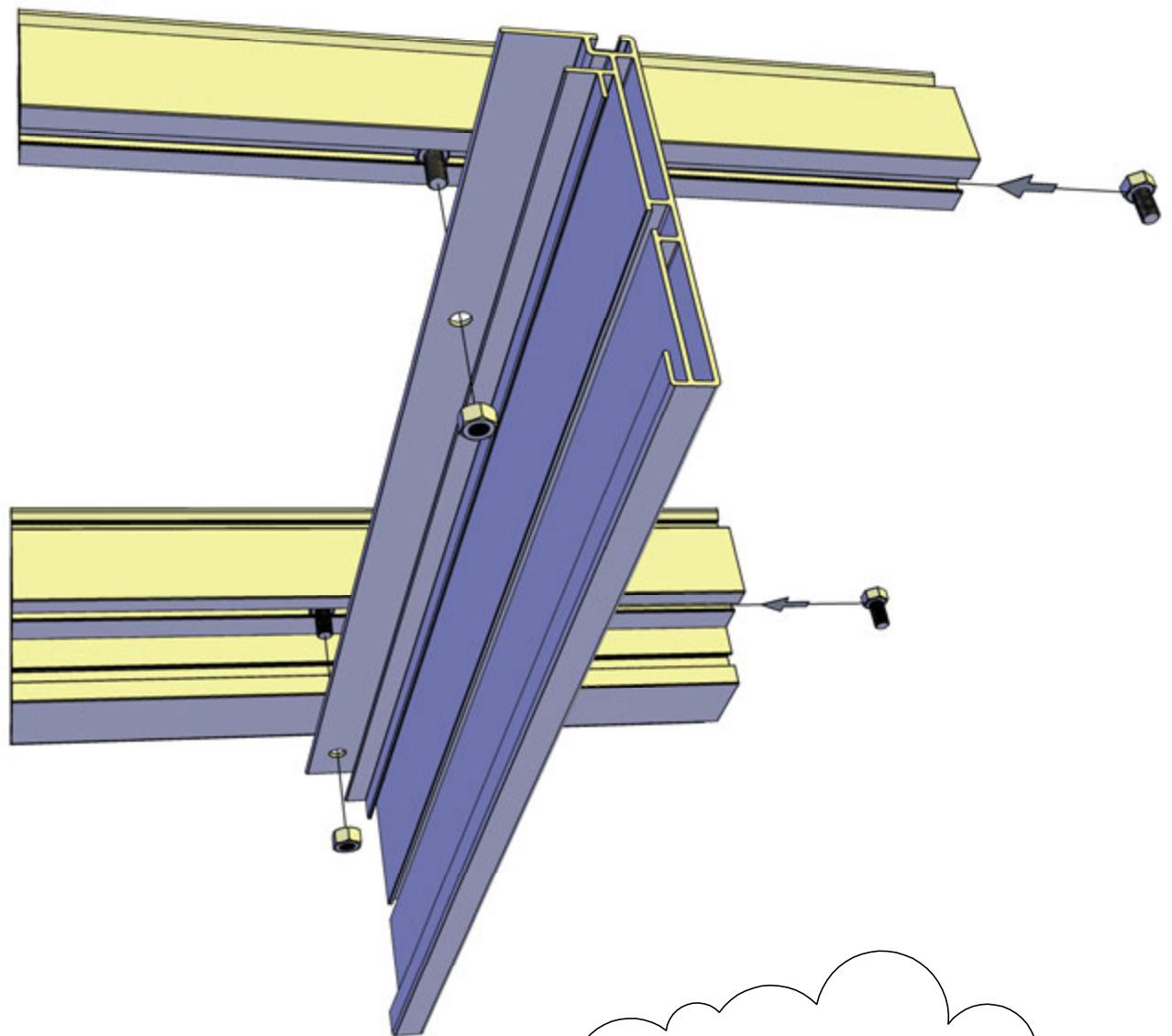
03



ZB1



Schap - Etapère - Abstellbord - Shelf - Hynde - Hyller - Hyllor - Ripiano di appoggio



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